



### **3- LAYER PARQUET**

### 2- LAYER PARQUET

#### **EXQUISITE**

- 06 BOEN HERRINGBONE CLICK
- 08 BOEN CHEVRON
- 09 CHALET & CHALETINO
- 11 HANDCRAFTED

#### **PLANK**

- 12 CASTLE PLANKS 209 MM
- 18 OAK PLANKS 138/181 MM
- 24 PLANKS OTHER SPECIES 138 MM

#### **LONGSTRIP**

- 26 LONGSTRIP 215 MM
- 31 FINELINE 138 MM



#### **PLANK**

32 MAXI 10.5 MM

### 1-STRIP

- 34 PRESTIGE 10 MM
- 37 TRAFFIC 12.5 MM
  - 38 SPORT FLOORS
  - 40 ACCESSORIES
  - 48 COLOUR RANGE
  - 50 FORMATS
  - 51 SURFACES
  - 52 GRADINGS
  - 54 ENVIRONMENT
  - 55 BOEN TEAM
  - 58 LOGISTICS INFORMATION

### Dear Customer,

I would like to thank you for our cooperation during 2021. And what a year it has been!

We have not only experienced the second year of Covid, but we have also lived through a year with high demand for our products.

This worldwide demand for our raw materials has again resulted in an extremely high rise of our costs.

As all others in the wood flooring busines, we are doing our best to adjust to the rapidly changing market circumstances – that be both supply and price of our raw materials.

Together with you we feel we have managed this to our best ability.

Looking into 2022, we know for a fact that the prices your and our customers will have to pay for our products will be substantially higher than we foresaw when 2021 started. This version of our Boen pricelist also reflects this.

You will in here find our newest product developments. We are introducing a new lacquer called Live Matt Plus in tree colors- our next generation of matt lacquer. In our opinion, beautiful and authentic colours – developed to meet the demand from the market.

To enhance the natural and tactile beauty of the wood, we in addition have developed some products with a double brushing.

In order to meet the demands for smoked products, our Product Managers have developed some beautiful semi-smoked products. Look them up!

We are convinced that all our new products for 2022 will be well received by you and your customers!

All these new products combined with the products you know from previous years – you will hopefully be well positioned to offer what your market requires.

Entering 2022 with all the challenges and possibilities ahead of us, rest assure that we in Boen will be a partner you can rely on.

As always, we can promise to deliver a beautiful, healthy, and sustainable quality floor.

We will never compromise on our responsibility towards both you and the environment.

I wish you all the best for 2022!

Best regards



GEIR WÅLAND *CSO Bauwerk Group* 

## 2022 - What's new?

#### Live Matt Plus



Wooden floors with a low gloss level continue to be a strong trend.

Slightly more matt than our BOEN Live Matt and with a natural look that still offers a lovely degree of elegance. This attractive and protective surface treatment can now also be applied to brushed surfaces, giving the floor eve greater impact, and intensifying its soft matt quality. BOEN Live Matt Plus also penetrates the smallest pores of the wood, meaning it is now even possible to seal planks with a bevel.













Oak Soft Brown

Oak Fresh White

Oak Medium Grey

#### Semi smoked Oak



Our Oak Semi smoked products had a very positive feedback, so this year we are expanding this special range of products. Our two new products are wide planks with a top layer made from precious oak that has been 'smoked'. This means that only the top layer is smoked to achieve a soft, dark base tone







Oak Semi Smoked

Oak Semi Smoked white

### Double brushed products



Brushed products are very popular, not least because they combine an expressive look with a very attractive feel. With a double brushed surface, they now quite literally take things to a deeper level. Double brushed for an intensive look. This surface conveys a special kind of naturalness. Its rustic, expressive look gives the wood a noticeably more intense appearance.



Oak White Nights



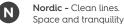
Oak Indian Summer

#### Styles icons

Throughout this pricelist you will find our products marked with the style symbols (below), which indicate an interior style that a particular floor matches the most. Here is what each symbol represents:

Detailed information about features of these styles, please refer to our webpage at boen.com







Rustic - Authentic ambience rooted in history



**Urban -** Strong personality. Colorful depth



**Classic -** Calm and orderly. Room for creativity

#### New icons

We have introduced a new icon system to help you navigate faster within this new pricelist. This is a summary of what they mean:



This icon indicates our veneered skirtings. More information on page 42.



This icon indicates our skirtings made from parquet. More information on page 43.



This icon indicates a new product that is introduced in 2022.



"Available as 3-strip" - indicates, that this certain product is also available in 3-strip format.



"Available as plank 138" - indicates, that this certain product is also available in plank 138 format.



"Available as plank 181" - indicates, that this certain product is also available in plank 181 format.



"Available as Castle plank" - indicates, that this certain product is also available in Castle plank format.



"Available as Chalet/ Chaletino" - indicates, that this certain product is also available in Chalet/ Chaletino format.

#### Meet us online

Follow us on Social Media! Get the latest news and activities! New products, technical information and tips, inspiration and stories to help you to achieve your dream interior style.



Much more technical information and inspirational content awaits you at <a href="https://www.boen.com">www.boen.com</a>



on Facebook boenflooring



on Pinterest boenflooring



on Instagram @boenflooring

on Linkedin boenflooring



on Youtube boenflooring

### We are cancelling

Due to product appraisals the following products have been removed, you will no longer find:

from planks: Oak White Stone, Oak Foggy Brown, Oak Ebony; from Maxi: Walnut Nature, Walnut Rustic, Oak Smoked Nature.

# BOEN Herringbone Click

### 138 mm

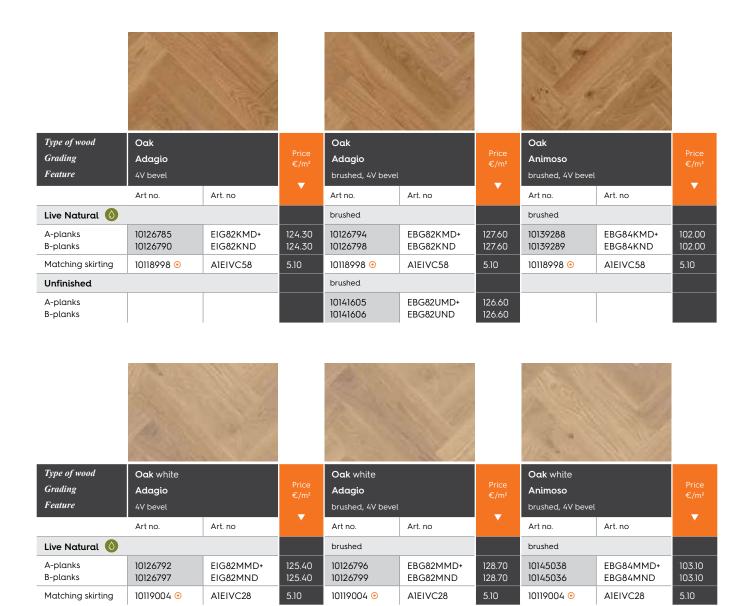
- Exclusive plank in proportional dimension. Innovative 5G Click profile for easy installation. Herringbone pattern in floating or glue-down installation.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Dfl-s1.
- 5G Click connection (not suitable to use with other 5G Click products).

Dimension: 14 x 138 x 690 mm / Top layer: ca. 3.5 mm Middle layer: 8.8 mm / Bottom layer: 1.7 mm



Available installation pattern:







**Info:** Releasing tool - 10135840 / A718N000. Included with parquet order.

• Information on our veneered skirtings: p.42.

A-planks and B-planks must be ordered together.

1 pack = 10 elements =  $0.95 \text{ m}^2$  = 11 kg, 1 pallet = 49 packs =  $46.55 \text{ m}^2$  = 539 kg. We can only deliver complete packages.

### **BOEN Chevron**

### 14 mm

- 3- layer flooring with a variety of patterns.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Dfl-s1.
- Tongue/ groove connection.
- Angle 60 °.

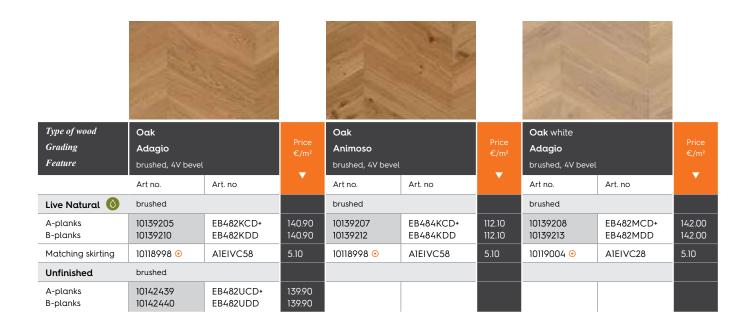
Dimension:

14 x 138 x 611 mm

Top layer: ca. 3.5 mm

Middle layer: 8.8 mm

Bottom layer: 1.7 mm



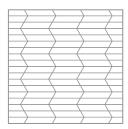
### Available installation patterns:



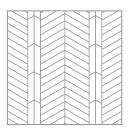
Plank A to B ratio - 1/1.



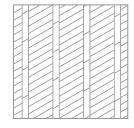
Plank A to B ratio - 1/1.



Plank A to B ratio - 1/1.



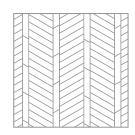
Plank A to B ratio - 1/1.



Plank A to B ratio - 1/4.



Plank A to B ratio - 1/1.



Plank A to B ratio - 1/1.

• Information on our veneered skirtings: p.42.

A-planks and B-planks must be ordered together.

1 pack = 10 elements = 0.84 m² = 10 kg, 1 pallet = 49 packs = 41.16 m² = 490 kg.

We can only deliver complete packages.

### Chalet and Chaletino

- These attractive planks convince by means of their outstanding length and width.
- Floor heating systems: suitable.
- Performance classification (detailed info on page 50): 2-3.
- Fire protection classification: Dfl-s1.
- Tongue/ groove connection.

Dimension: Chalet Top layer: ca. 4.5 mm

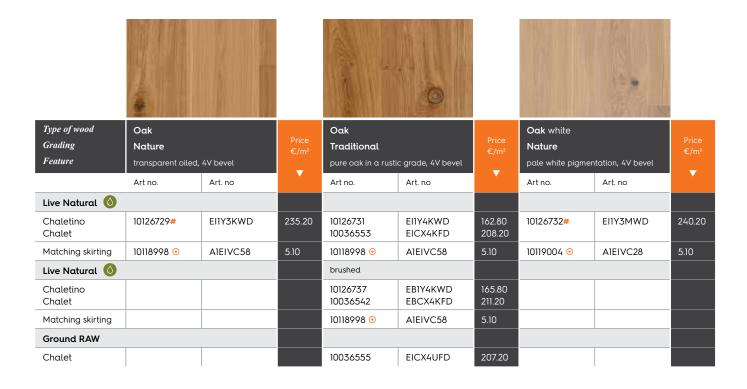
Width: 200/ 250/ 300/ 350/ 395 mm / Length: 2000 - 4000 mm

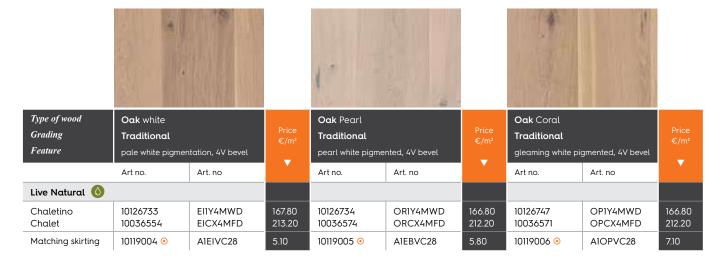
Board thickness: 20 mm

Dimension: Chaletino Top layer: ca. 3.5 mm

Width: 300 mm / Length: 2750 mm

Board thickness: 15 mm

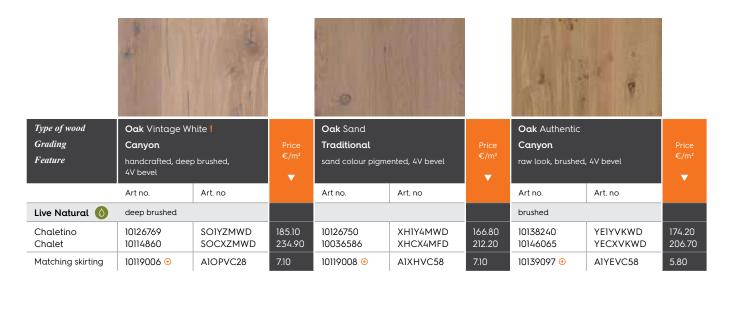


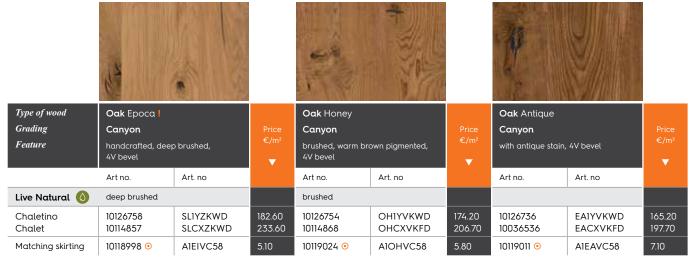


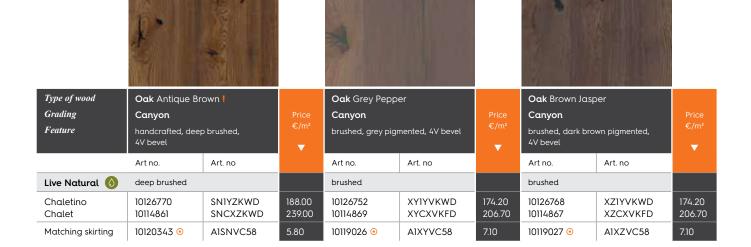
All products in the Chalet collection are made to order.  $\odot$  Information on our veneered skirtings: p.42.

I Cavities, cracks and marks in the surface are part of the product and form its specific character. The products can contain big knots, cracks, and filled defects which have been worked out by hand. The top layer thickness can fall below 3.5 mm (Chaletino)/4.5 mm (Chalet) caused by the handcrafting. These products in Chalet have a maximum length of 3500 mm.

Chaletino: 1 pack = 2 boards = 1.65 m<sup>2</sup> = 14 kg, 1 pallet = 39 packs = 64.35 m<sup>2</sup> = 546 kg. We can only deliver complete packages. **Subjacent knots.** #Availability on request.







#### All products in the Chalet collection are made to order.

• Information on our veneered skirtings: p.42.

! Cavities, cracks and marks in the surface are part of the product and form its specific character. The products can contain big knots, cracks, and filled defects which have been worked out by hand. The top layer thickness can fall below 3.5 mm (Chaletino)/4.5 mm (Chalet) caused by the handcrafting. These products in Chalet have a maximum length of 3500 mm.

Chaletino: 1 pack = 2 boards = 1.65 m<sup>2</sup> = 14 kg, 1 pallet = 39 packs = 64.35 m<sup>2</sup> = 546 kg. We can only deliver complete packages. Subjacent knots.

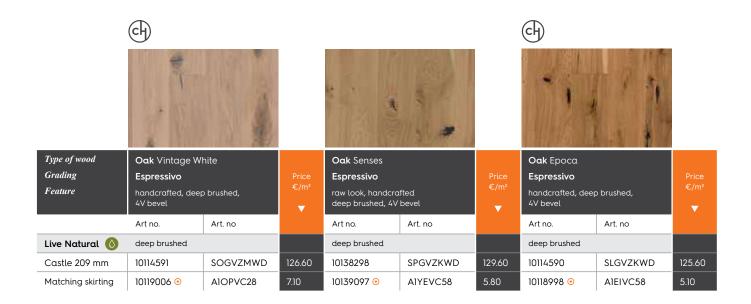
### Handcrafted

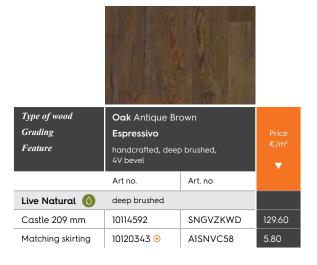
#### 209 mm

- Each board's distinctive features are enhanced by hand, to give the floor an authentic look.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Dfl-s1.
- 5G Click connection.

Dimension:

14 x 209 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm







### िम्) Available as Chalet/ Chaletino

Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Information on our veneered skirtings: p.42.

The top layer thickness can fall below 3.5 mm caused by the handcrafting. Subjacent knots.

**Plank Castle 209 mm:** 1 pack = 6 boards = 2.76 m² = 21.5 kg, 1 pallet = 50 packs = 138 m². We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

### Castle planks

### 209 mm

- Oak planks in an elegant and luxurious 209 width.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on surface treatment.
- 5G Click connection.

Dimension:

14 x 209 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm





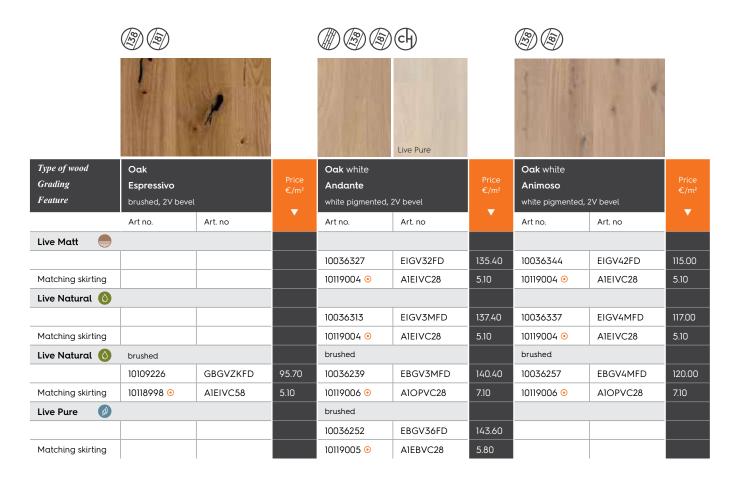
! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish. For Espressivo products:

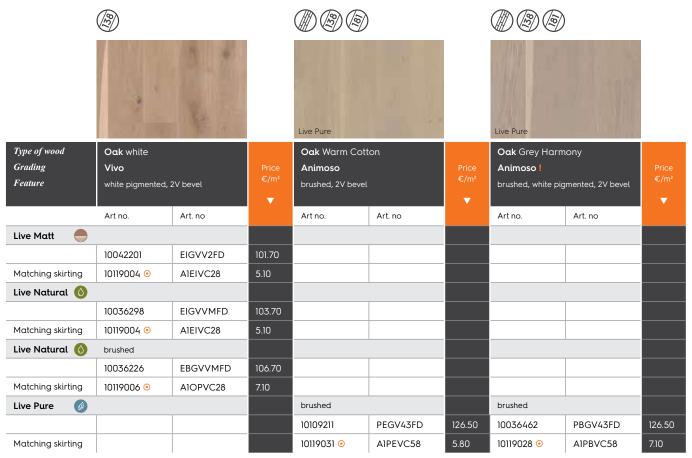
Cavities, cracks and marks in the surface are part of the product and form its specific character.

The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.42.

Plank Castle 209 mm: 1 pack = 6 boards =  $2.76 \text{ m}^2$  = 21.5 kg, 1 pallet = 50 packs =  $138 \text{ m}^2$ . We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

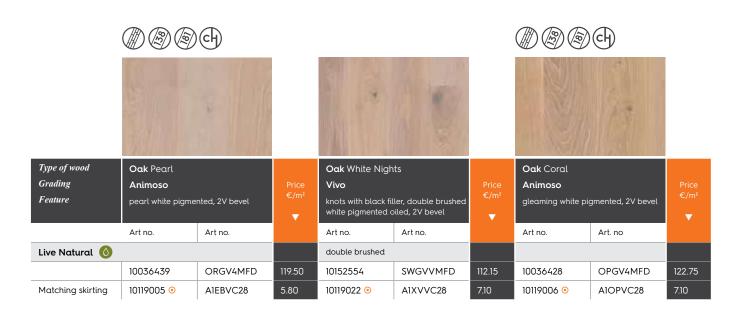


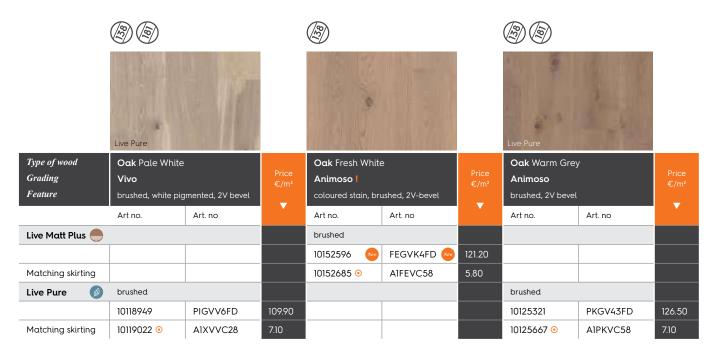


### Castle planks

209 mm





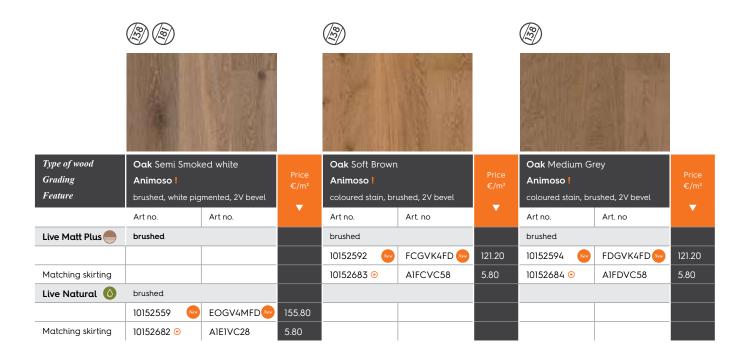


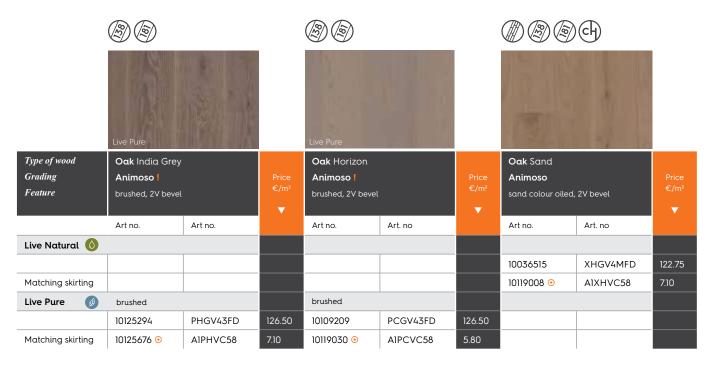


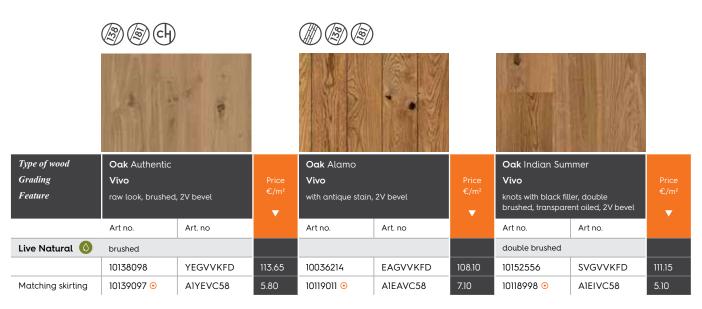
<sup>!</sup> Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

• Further information on our veneered skirtings: p.42.

**Plank Castle 209 mm:** 1 pack = 6 boards = 2.76 m² = 21.5 kg, 1 pallet = 50 packs = 138 m². We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.





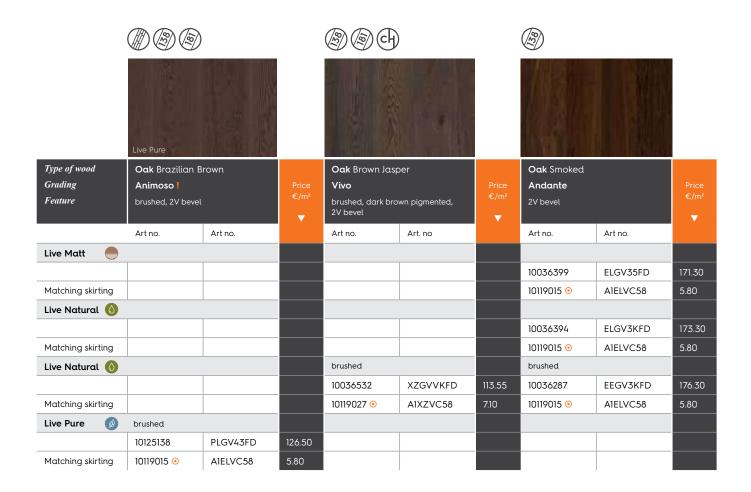


# Castle planks

209 mm

	<b>86</b>			Live Pure					
Type of wood	Oak Honey			<b>Oak</b> Semi Smok	ed		<b>Oak</b> Graphite		
Grading	Vivo		Price €/m²	Animoso !		Price €/m²	Vivo		Price €/m²
Feature	brushed, warm bro 2V bevel	own pigmented,	-	brushed, 2V bevel		<b>▼</b>	brushed, 2V bevel		<b>▼</b>
	Art no.	Art no.	Ý	Art no.	Art. no		Art no.	Art. no	•
Live Natural 💧	brushed			brushed			brushed	J	
	10036418	OHGVVKFD	113.55	10144026	EOGV4KFD 🌆	154.80	10118029	YCGVVKFD	113.55
Matching skirting	10119024 💿	A1OHVC58	5.80	10152681 💿	A1E1VC58	5.80	10119023 💿	AlYCVC58	7.10
Live Pure				brushed					
				10138242	EOGV43FD	158.00			
Matching skirting				10139096 💿	A1EOVC58	5.80			
	##			<b>®</b> ®@					
Type of wood Grading	Legraceiva		Price €/m²	Oak Grey Peppe Animoso I	er	Price €/m²	Live Pure  Oak Smoked  Andante		Price €/m²

	Live Pure	N.					Live Pure		
Type of wood Grading Feature	Oak Elephant Grey Espressivo brushed, 2V bevel		Price €/m²	Oak Grey Pepper Animoso! brushed, grey pigmented, 2V bevel		Price €/m²	Oak Smoked Andante brushed, 2V bevel		Price €/m²
	Art no.	Art no.	<b>V</b>	Art no.	Art. no	<b>V</b>	Art no.	Art. no	▼
Live Natural 💧		<u>'</u>		brushed					
				10036526	XYGV4KFD	124.95			
Matching skirting				10119026 📀	AIXYVC58	7.10			
Live Pure	brushed						brushed		
	10125144	PMGVZ3FD	111.55				10041919	EEGV33FD	179.50
Matching skirting	10125678 💿	AIPMVC58	7.10				10119021 📀	AIXBVC28	5.80







Type of wood Grading Feature	Oak Smoked Marcato 2V bevel	Price €/m²	
	Art no.	Art no.	Y
Live Matt			
Matching skirting			
Live Natural 💧			
	10036401	ELGV8KFD	152.90
Matching skirting	10119015 💿	A1ELVC58	5.80
Live Natural 💧	brushed		
	10036293	EEGV8KFD	155.90
Matching skirting	10119015 💿	A1ELVC58	5.80



Available as 3-strip. (3) Available as plank 138. (5) Available as plank 181. (1) Available as Chalet/ Chaletino.

**Plank Castle 209 mm:** 1 pack = 6 boards =  $2.76 \text{ m}^2$  = 21.5 kg, 1 pallet = 50 packs =  $138 \text{ m}^2$ . We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

<sup>!</sup> Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

• Further information on our veneered skirtings: p.42.

### Oak planks

### 138, 181 mm

- Combine the three widths (138, 181 and 209) for an attractive overall appearance.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on surface treatment.
- 5G Click connection.

Dimension:

14 x 138/ 181 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm Bottom layer: 1.7 mm





! Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

#### For Espressivo products:

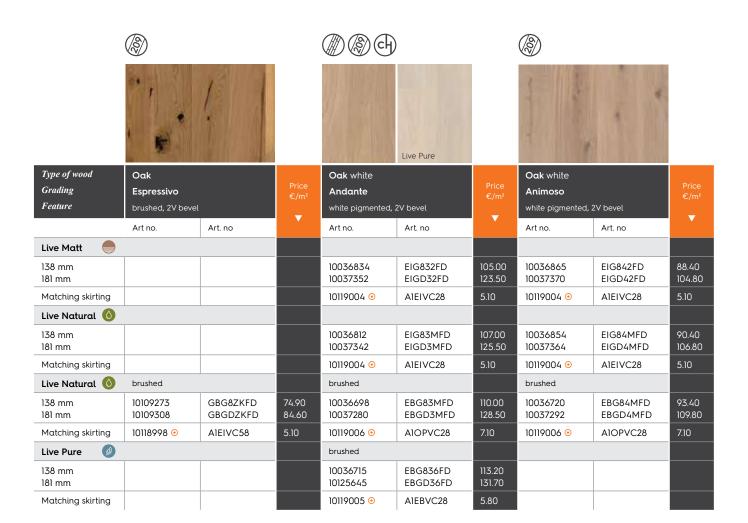
Cavities, cracks and marks in the surface are part of the product and form its specific character.

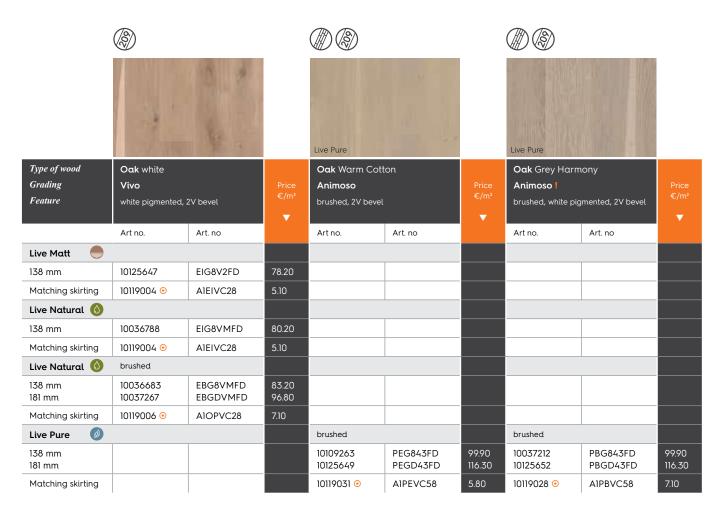
The products can contain big knots, cracks, and filled defects which have been worked out by hand.

• Further information on our veneered skirtings: p.42.

**Plank 138 mm:** 1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

**Plank 181 mm:** 1 pack = 8 boards = 3.19 m² = 25 kg, 1 pallet = 40 packs = 127.6 m². We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

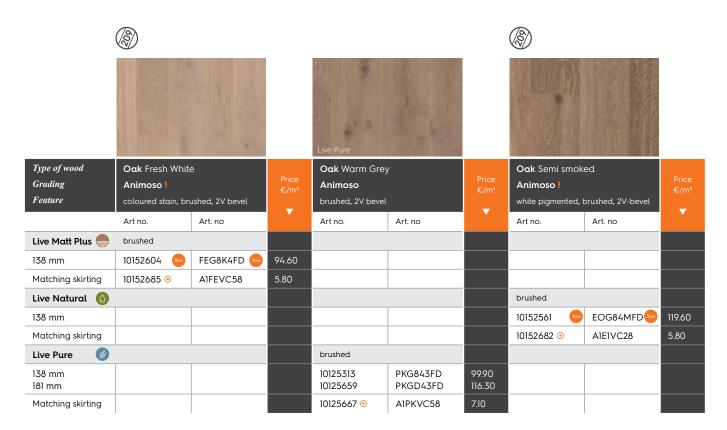




### Oak planks

138, 181 mm

	<b>***</b>	)		<b>*************************************</b>	)				_
							Live Pure	. 4	
Type of wood Grading Feature	Oak Pearl Animoso pearl white pigmented, 2V bevel		Price €/m²	Oak Coral Animoso gleaming white pigmented, 2V bevel		Price €/m²	Oak Pale White Vivo brushed, white pigmented, 2V bevel		Price €/m²
	Art no.	Art. no	<b>V</b>	Art no.	Art. no	▼	Art no.	Art. no	<b>V</b>
Live Natural 💧									
138 mm 181 mm	10037193 10125653	ORG84MFD ORGD4MFD	92.90 109.30	10037186 10109303	OPG84MFD OPGD4MFD	96.15 112.55			
Matching skirting	10119005 💿	A1EBVC28	5.80	10119006 💿	A1OPVC28	7.10			
Live Pure							brushed		
138 mm 181 mm							10118937 10125655	PIG8V6FD PIGDV6FD	86.40 99.80
Matching skirting							10119022 💿	A1XVVC28	7.10





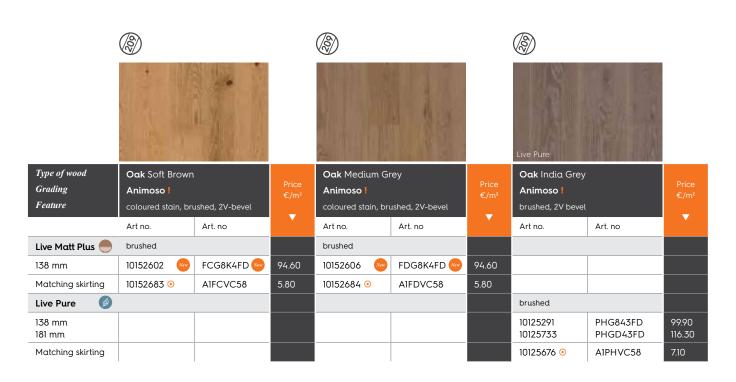
<sup>!</sup> Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

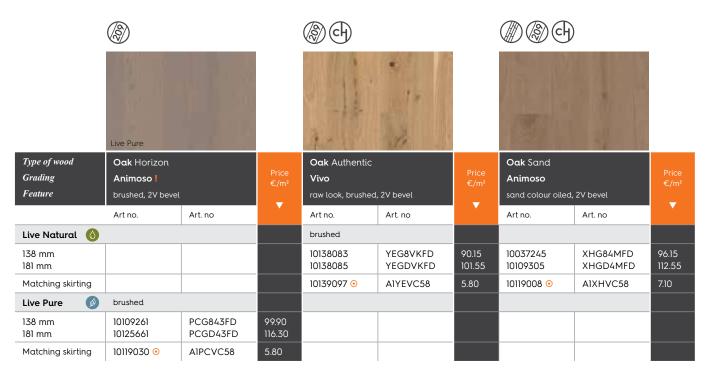
Plank 138 mm: 1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack.

Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

**Plank 181 mm:** 1 pack = 8 boards = 3.19 m² = 25 kg, 1 pallet = 40 packs = 127.6 m². We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

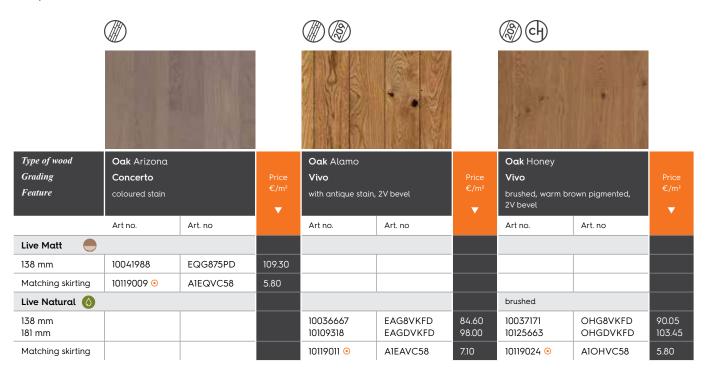


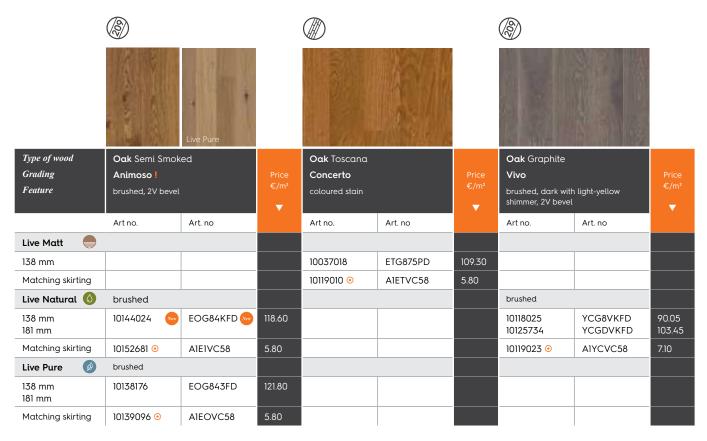




### Oak planks

138, 181 mm





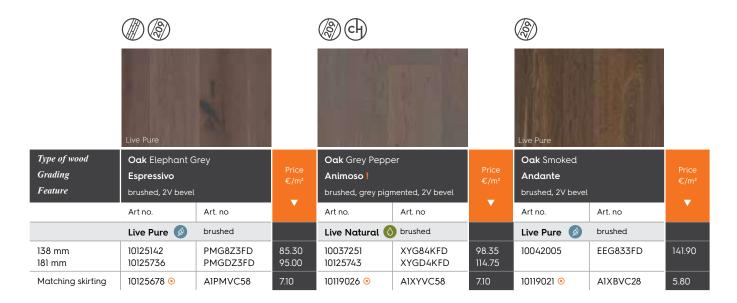


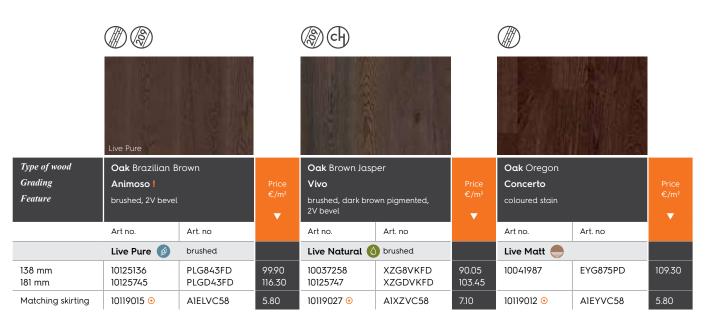
<sup>!</sup> Within this product the Animoso grading can naturally contain sapwood and discolouration, which may be reduced by the pigmentation colour within the surface finish.

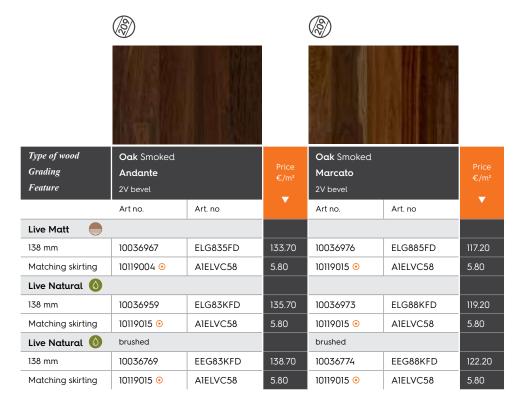
• Further information on our veneered skirtings: p.42.

**Plank 138 mm:** 1 pack = 10 boards = 3.04 m<sup>2</sup> = 23.5 kg, 1 pallet = 42 packs = 127.68 m<sup>2</sup>. We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.

**Plank 181 mm:** 1 pack = 8 boards = 3.19 m² = 25 kg, 1 pallet = 40 packs = 127.6 m². We reserve the right to deliver 1 board with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.







### Planks. Other species

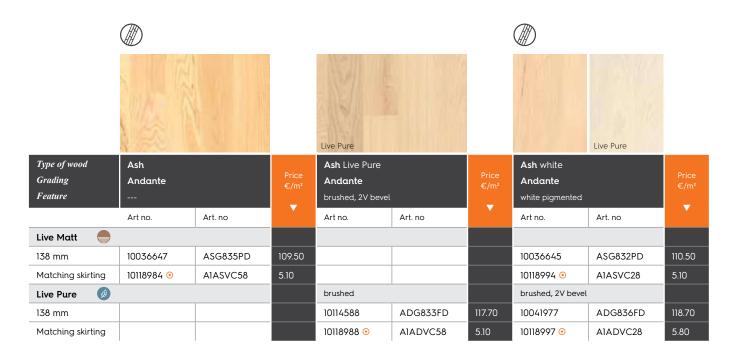
### 138 mm

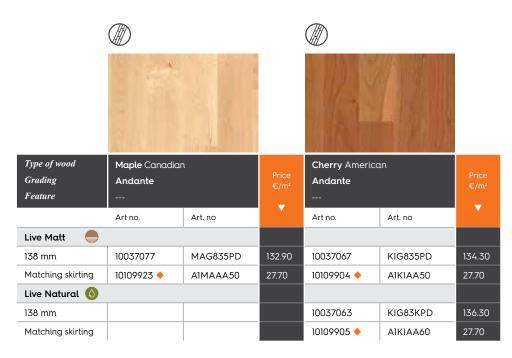
- BOEN planks have classic, timeless and noble effect.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Cfl-s1 and Dfl-s1 depending on wood species and surface treatment.
- 5G Click connection.

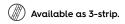
Dimension:

14 x 138 x 2200 mm Top layer: ca. 3.5 mm Middle layer: 8.8 mm

Bottom layer: 1.7 mm







lacktriangle Further information on our skirtings made from parquet: p.43. lacktriangle Information on our veneered skirtings: p.42.

**Plank 138 mm:** 1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m². We reserve the right to deliver 2 boards with slotted top layer in each pack. Minimum length of slotted surfaces is 600 mm. We can only deliver complete packages.











Type of wood Grading Feature	<b>Walnut</b> American <b>Andante</b> brushed, 2V bevel		Price €/m²	Walnut American Andante 		Price €/m²	€/m² Animoso		Price €/m²
	Art no.	Art. no	Y	Art no.	Art. no	Y	Art no.	Art. no	Y
Live Matt									
138 mm 138 mm Gent				10037133 10037134	NUG835PD NUG835UD	267.00 200.30	10037142 10139200	NUG845PD NUG845UD	227.70 170.80
Matching skirting				10119014 💿	AINUVC58	5.10	10119014 💿	AINUVC58	5.10
Live Natural 💧	Live Natural 🙆								
138 mm 138 mm Gent				10037123 10037124	NUG83KPD NUG83KUD	269.00 202.30			
Matching skirting				10119014 💿	AINUVC58	5.10			
Live Pure	brushed								
138 mm	10042019	NSG823FD	281.40						
Matching skirting	10119014 💿	AINUVC58	5.10						



## Longstrip

### 215 mm

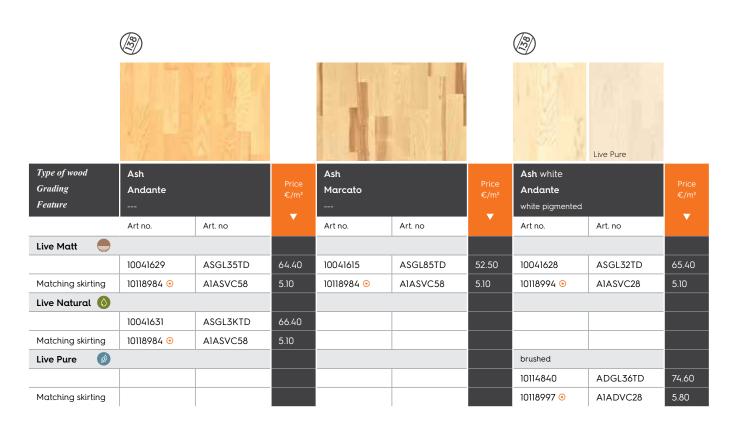
- The expressive parquet flooring of varied looks.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Cfl-sl and Dfl-sl depending on wood species and surface treatment.
- 5G Click connection.

Dimension:

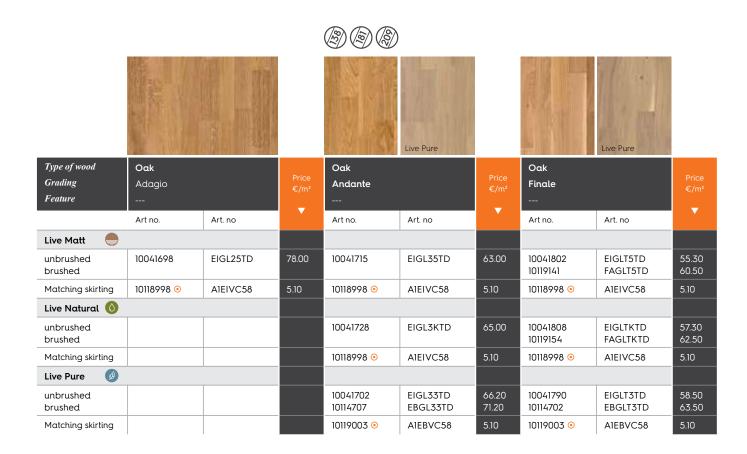
14 x 215 x 2200 mm

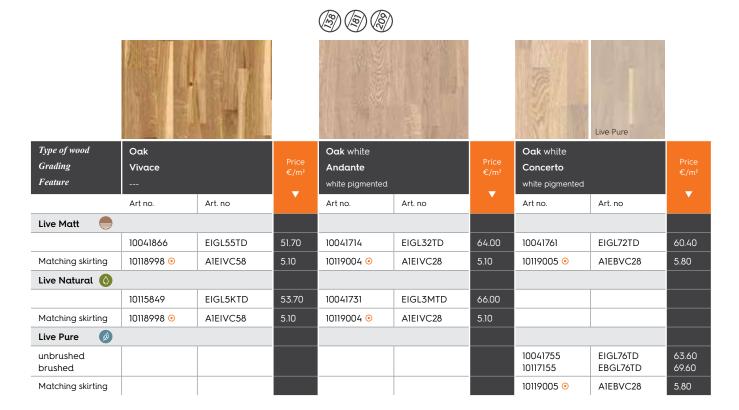
Top layer: ca. 3.5 mm Middle layer: 8.8 mm

Bottom layer: 1.7 mm





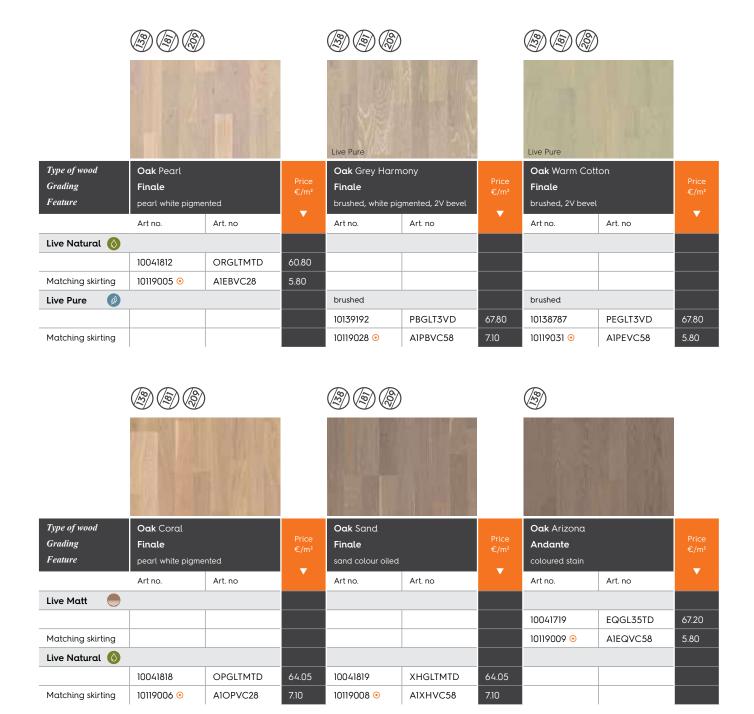




Available as plank 138. 🔊 Available as plank 181. 🔊 Available as Castle plank.

<sup>◆</sup> Further information on our skirtings made from parquet: p.43. ○ Information on our veneered skirtings: p.42. 1 pack = 6 boards = 2.84 m² = 21 kg, 1 pallet = 50 packs = 142 m². We can only deliver complete packages.

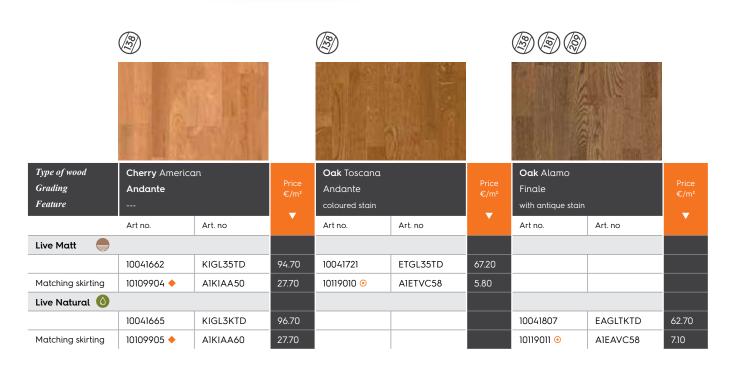
# Longstrip



<sup>🛞</sup> Available as plank 138. 🔊 Available as plank 181. 🛞 Available as Castle plank.

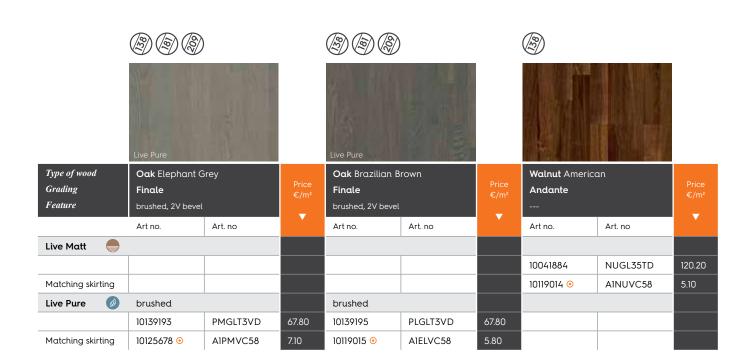
Further information on our skirtings made from parquet: p.43.
 Information on our veneered skirtings: p.42.
 I pack = 6 boards = 2.84 m² = 21 kg, 1 pallet = 50 packs = 142 m². We can only deliver complete packages.

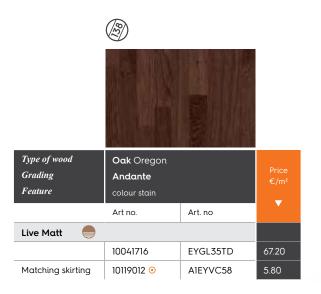






# Longstrip







Available as plank 138. Available as plank 181. Available as Castle plank.

◆ Further information on our skirtings made from parquet: p.43. ○ Information on our veneered skirtings: p.42. 1 pack = 6 boards = 2.84 m² = 21 kg, 1 pallet = 50 packs = 142 m². We can only deliver complete packages.

### Fineline

### 138 mm

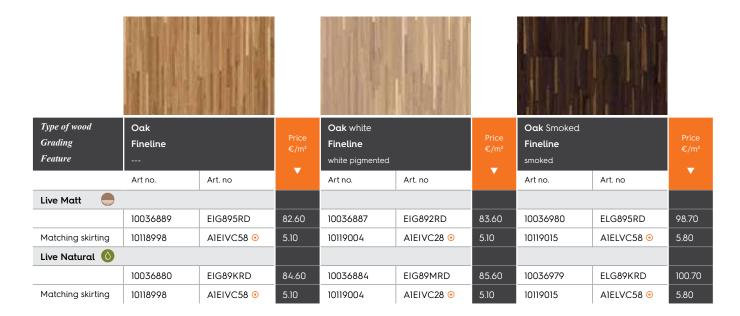
- Fineline planks are made from fine and narrow oak slats.
- Floor heating systems: suitable to very suitable.
- Performance classification (detailed info on page 50): 1-2.
- 5G Click connection.

Dimension:

14 x 138 x 2200 mm

Top layer: ca. 3.5 mm Middle layer: 8.8 mm

Bottom layer: 1.7 mm





<sup>⊙</sup> Information on our veneered skirtings: p.42.
1 pack = 10 boards = 3.04 m² = 23.5 kg, 1 pallet = 42 packs = 127.68 m².
We can only deliver complete packages.



### 10,5 mm

- The expressive parquet flooring of varied looks.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Oak Cfls-s1, Smoked Oak / Walnut Dfl-s1.
- ▶ Tongue/ groove connection.

Dimension:

10.5 x 100 x 1000 mm

Top layer: ca. 3.5 mm

Bottom layer: 7.0 mm spruce

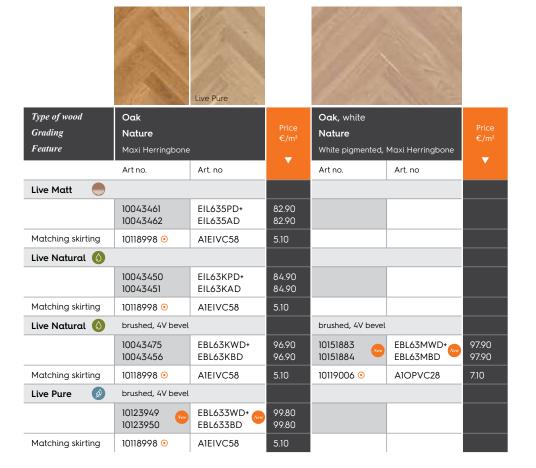
		Live Pure			Live Pure				
Type of wood Grading Feature	Oak Nature 		Price €/m²	Oak Rustic 		Price €/m²	Oak, white Nature white pigmented		Price €/m²
	Art no.	Art. no	<b>V</b>	Art no.	Art. no	▼	Art no.	Art. no	▼
Live Matt					'			'	
	10043461	EIL635PD	82.90	10043463	EIL645PD	69.00	10043464	EIL632PD	83.90
Matching skirting	10118998 💿	A1EIVC58	5.10	10118998 💿	A1EIVC58	5.10	10119004 📀	A1EIVC28	5.10
Live Natural 💧									
	10043450	EIL63KPD	84.90	10043452	EIL64KPD	71.00	10043453	EIL63MPD	85.90
Matching skirting	10118998 💿	A1EIVC58	5.10	10118998 💿	A1EIVC58	5.10	10119004 📀	A1EIVC28	5.10
Live Natural 💧	brushed, 2V bevel			brushed, 2V bevel			brushed, 2V bevel		
	10043455	EBL63KFD	92.40	10043457	EBL64KFD	78.50	10043458	EBL63MFD	93.40
Matching skirting	10118998 💿	A1EIVC58	5.10	10118998 💿	A1EIVC58	5.10	10119006 💿	A1OPVC28	7.10
Live Pure	brushed, 2V bevel			brushed, 2V bevel					
	10118961	EBL633FD	95.30	10118962	EBL643FD	81.40			
Matching skirting	10119003 💿	A1EBVC58	5.10	10119003 💿	A1EBVC58	5.10			



**1000 mm length:** 1 pack: 26 pieces right-hand-strips = 2.6 m² = 15 kg. 1 pallet = 32 packs = 83.2 m². Each carton can contain 2 half divided boards. We can only deliver complete packages.

<sup>\*</sup> For herringbone installation both articles (right hand strips + left hand strips) must be ordered together.

<sup>•</sup> Information on our veneered skirtings: p.42.





# Prestige

### 10 mm

- ▶ The expressive parquet flooring of varied looks.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 50): 1-2.
- Fire protection classification: Cfl-s1.
- Tongue/ groove connection.

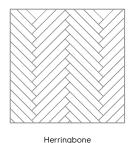
Dimension:

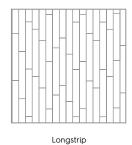
10 x 70 x 470 mm

Top layer: ca. 3.5 mm

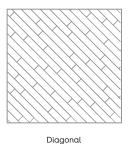
Bottom layer: 6.5 mm spruce

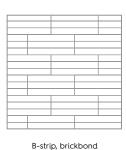
### Available installation patterns







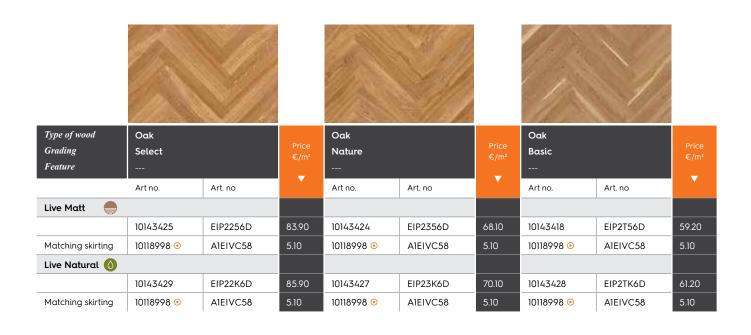


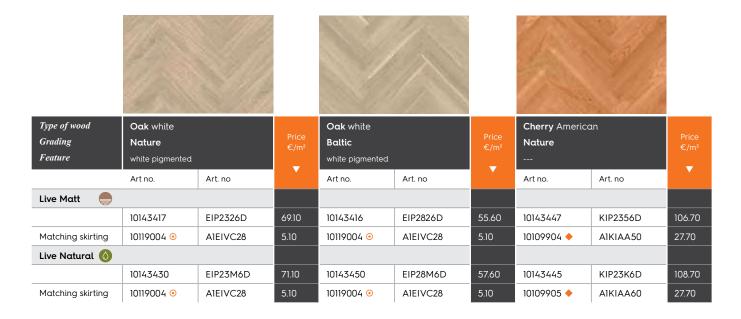


Type of wood Ash Maple Canadian Beech Grading Nature Nature Nature Feature Art no. Art. no Art no. Art. no Art no. Art. no Live Matt 10143441 ASP2356D 68.60 10143446 MAP2356D 80.50 10143443 BDP2356D 58.40 10109923 🔷 Matching skirting 10118984 💿 A1ASVC58 A1MAAA50 10109900 🔷 AlBDAA50 Live Natural 🔕 70.60 10143444 MAP23K6D 82.50 60.40 10143440 ASP23K6D 10143442 BDP23K6D 10109925 🔷 Matching skirting 10118984 💿 A1ASVC58 A1MAAA60 10109901 🔷 A1BDAA60

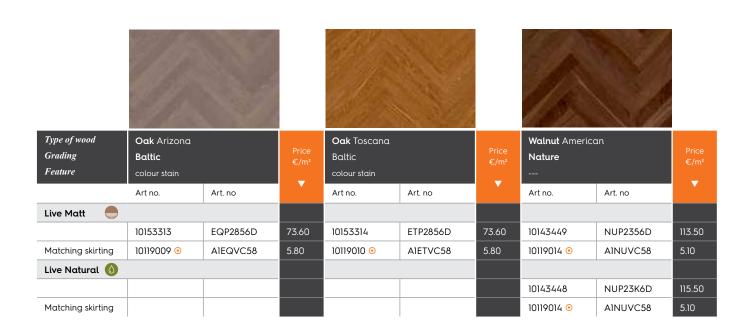
<sup>◆</sup> Further information on our skirtings made from parquet: p.43. ⊙ Information on our veneered skirtings: p.42. 
Contents of a pack: 10 x 70 x 470 mm = 40 pieces right-hand strips and 40 pieces left-hand-strips. Each carton can contain two half divided strips. 1 pack = 2.63 m² = 15 kg.1 pallet = 36 packs = 94.68 m².

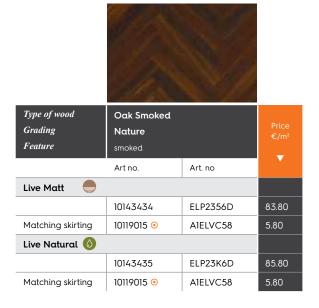






### Prestige





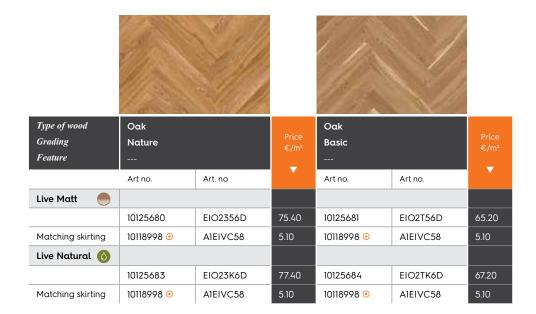


## Traffic

#### 12,5 mm

- The particularly wear-resistant 1-strip parquet flooring, with a top layer of approx. 5.5 mm is ideal for high-traffic areas, such as shops, restaurants, public buildings, etc.
- Floor heating systems: very suitable.
- Performance classification (detailed info on page 50): 3.
- Fire protection classification: Cfl-s1.
- Tongue/ groove connection.

Dimension: 12.5 x 70 x 470 mm Top layer: ca. 5.5 mm Bottom layer: 7.0 mm spruce





• Information on our veneered skirtings: p.42.

Contents of a pack:  $12,5 \times 70 \times 470$  mm = 34 pieces right-hand-strips and 34 pieces left -hand-strips.

Each carton can contain two half divided strips. One carton = 2.24 m² = 16.5 kg. 1 pallet = 36 packs = 80.64 m². We can only deliver complete packages.









YOUR VENUE.
YOUR FLOOR.

Studio & Gym

Hotel & Health

A durable and beautiful floor is the heart of any sports and recreational venue. In BOEN, we are dedicated to make hardwood floors that are made to match the specific needs and activities of your venue. Our floors are produced in Europe, and conform to the European standard EN14904.

Actiflex Stadium	<b>T79</b> Sport lacquer		
Type of wood	Art no.	Art no.	€/m² net price
Ash Sport	10041896	ASALSTTY	87.30
Maple Canadian Sport	10041899	MAALSTTY	100.40
Beech Sport	10041898	BDALSTTY	80.50
Oak Sport	10041900	EIALSTTY	86.90

Oak Sport	10041900	EIALSTTY	86.90				
Boflex	Туре	<b>T79</b> Sport lacq	uer 👺		<b>Squash</b> lacque	er 👺	
Type of wood		Art no.	Art no.	€/m² net price	Article no.	Art no.	€/m² net price
Ash Sport	Stadium Olympia	10036174 10109199	AS2ASTSY ASBASTSY	102.50 124.60	10036172	AS2ASSSY	110.00
Maple Canadian Sport	Stadium Olympia	10036200 10036197	MA2ASTSY MABASTSY	118.30 147.60			
Beech Sport	Stadium Olympia	10036179 10036176	BD2ASTSY BDBASTSY	94.50 115.70	10036177	BD2ASSSY	102.40
Oak Sport	Stadium Olympia	10036184 10036180	EI2ASTSY EIBASTSY	102.30 126.40	10036181	EI2ASSSY	110.10

#### **Boflex**

- The premium area-elastic floor system for high level performance. With unique progressive shock absorption, Boflex offers uniform performance for adult professionals as well as young athletes. The construction can withstand an almost unlimited weight load and is extremely stable.
- Floating installation on even sub-floor, e.g. screed.
- Top layer BOEN parguet flooring with double tongue and groove profile and bottom elastic strips.

Construction height: 28.0 mm Boflex Stadium

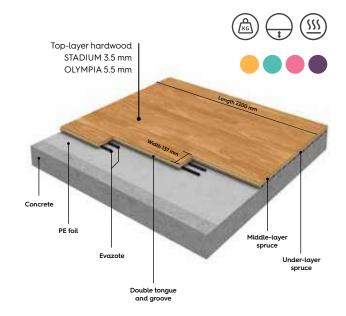
Dimension: 28 x 137 x 2200 mm

Top layer: ca. 3.5 mm

Boflex Olympia Construction height: 30.0 mm

Dimension: 30 x 137 x 2200 mm

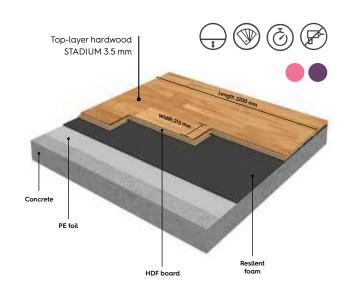
Top layer: ca. 5.5 mm



## Actiflex

- When flexibility and comfort is key, and you need a quick turnaround when renovating, Actiflex is the right choice. It is easy to extend, pick-up and relocate.
- Actiflex is an area-elastic sports floor that guarantees flexibility and comfort.
- Can be installed on a flat, firm and self-supporting subfloor or an existing floor. Maximum size of an area - 600 m<sup>2</sup>
- Quick and easy installation with the 5G Click locking system.
- Actiflex Stadium Construction height: 29.0 mm Dimension: 21 x 215 x 2200 mm

Top layer: ca. 3.5 mm



#### Singleflex



















**Elastflex** 

















All Boen Sport Olympia sports floor systems have been tested and awarded the FIBA Approved Equipment Level 1 certificate

The symbols for Boen Sport floors are explained.



Weight Load



Low Floor Elevation



Floor Heatina



Additional **Colour Choice** 



Quick and Easy



No Tool Required



Uneven Sub-Floor



Variable Heights

## **BOEN Accessories**

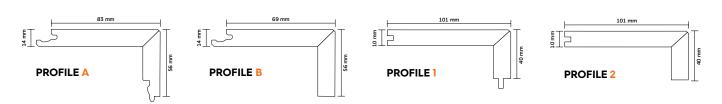
### Stair nosings made of BOEN parquet floorings

- Made of BOEN parquet floorings.
- Manufactured from all BOEN types of wood and all surfaces of our current range of products.





Profile/ Product	Surface	Length	Article nr.	Article nr.	Price €/ meter
PROFILE A Stair nosing for BOEN 14mm 3-la	ayer parquet, 56 x 83mm. Click pr	ofile at bottom e	dge.		
Oak	Live Matt	2200 mm	10117866	A2EILH50	64.00
Oak white	Live Matt, white	2200 mm	10117924	A2EILH20	64.00
Oak	Live Natural	2200 mm	10117923	A2EILH60	64.00
Oak, beveled	Live Matt	2200 mm	10117926	A2EIAH50	64.00
Oak, beveled and brushed	Live Natural	2200 mm	10117928	A2EBAH60	64.00
Oak white, beveled and brushed	Live Natural, white	2200 mm	10117930	A2EBAH80	64.00
Oak, beveled and brushed	Live Pure	2200 mm	10120432	A2EBAH40	64.00
PROFILE B Stair nosing for BOEN 14mm 3-la	ayer parquet, 56 x 69mm. Veneer	at bottom edge.			
Oak	Live Matt	2200 mm	10117931	A2EIMG50	76.20
<b>Οαk</b> white	Live Matt, white	2200 mm	10117933	A2EIMG20	76.20
Oak	Live Natural	2200 mm	10117932	A2EIMG60	76.20
Oak, beveled	Live Matt	2200 mm	10117934	A2EIBG50	76.20
Oak, beveled and brushed	Live Natural	2200 mm	10117935	A2EBBG60	76.20
Oak white, beveled and brushed	Live Natural, white	2200 mm	10117936	A2EBBG80	76.20
Oak, beveled and brushed	Live Pure	2200 mm	10120437	A2EBBG40	76.20
PROFILE 1 Stair nosing for BOEN Prestige, 4	0 x101mm. T/G profile at bottom e	edge.			
Oak	Live Matt	1150 mm	10117938	A2EIIM50	51.20
Oak	Live Natural	1150 mm	10117939	A2EIIM60	51.20
PROFILE 2 Stair nosing for BOEN Prestige, 4	40 x 101mm. Veneer at bottom edg	ge.			
Oak	Live Matt	1150 mm	10117941	A2EI2M50	64.00
Oak	Live Natural	1150 mm	10117942	A2EI2M60	64.00

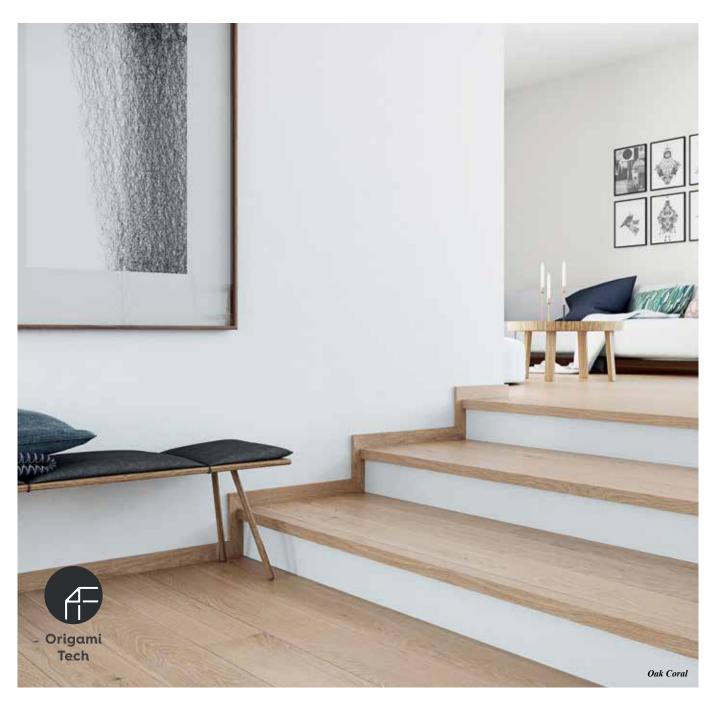


The articles listed above are available from stock. There are two elements in one box. We can only deliver complete boxes.

Options	Info	Price €/ meter net price
Stair Nosings from all other Boen colours / surfaces°	Profile A and Profile B	90.30
Stair Nosings made of 3-Strip	Profile A and Profile B	90.30
Stair Nosings with other Tread/ Riser dimensions	on request	90.30
Stair Nosings with T/G profile	Profile A and Profile B	90.30
Stair Nosings made of Castle Planks	Tread: 154 mm (Profile A); tread up to 140 mm (Profile B)	90.30
Stair Nosings made of Traffic	40 x 101 mm; 1150 mm length	90.30
Stair Nosings made of Maxi	40 x 61/96 mm; 1000 mm length	90.30
Stair Nosings made of Chalet / Chaletino	62 x 85 mm; 1370 mm length	90.30
Stair Nosings with tread Inlay for improved slip resistance	made of rubber, black, 10 mm width	110.10
Matching Edge Bands	3,5 x 700 x max. 100 mm, 4V beveled, delivered as separate pieces	62.40 per piece

Info: Minimum order quantity for non-stock items: Four pieces. Confirmed orders can not be cancelled.

 $<sup>^\</sup>circ\mathrm{Stair}$  Nosings can not be produced from handcrafted products.



## **Skirting boards**

solid wood core, veneered, lacquered



Type of wood	Article nr.		Article nr.	Price €/ meter net price
matching <b>Ash</b> (Live Matt, Live Natural)	10118984		A1ASVC58	5.10
matching <b>Ash</b> Live Pure	10118988		A1ADVC58	5.10
matching <b>Ash</b> white	10118994		A1ASVC28	5.10
matching <b>Ash</b> white Live Pure	10118997		A1ADVC28	5.80
matching Oak (Live Matt, Live Natural), Oak Epoca, Oak Espressivo, Oak Indian Summer	10118998		A1EIVC58	5.10
matching <b>Oak</b> Live Pure	10119003		A1EBVC58	5.10
matching <b>Oak</b> white	10119004		A1EIVC28	5.10
matching Oak white Live Pure, Oak Pearl, Oak Concerto	10119005		A1EBVC28	5.80
matching Oak white brushed, Oak Coral, Oak Vintage White	10119006		A1OPVC28	7.10
matching <b>Oak Sand</b>	10119008		AIXHVC58	7.10
matching <b>Oak Arizona</b>	10119009		A1EQVC58	5.80
matching <b>Oak Toscana</b>	10119010		AIETVC58	5.80
matching <b>Oak Alamo, Oak Antique</b>	10119011		A1EAVC58	7.10
matching Oak Oregon	10119012		AIEYVC58	5.80
matching <b>Walnut American</b>	10119014		AINUVC58	5.10
matching Oak Smoked (Live Matt, Live Natural), Oak Brazilian Brown	10119015		A1ELVC58	5.80
matching <b>Oak Smoked</b> Live Pure	10119021		A1XBVC28	5.80
matching Oak White Nights, Oak Pale White	10119022		A1XVVC28	7.10
matching Oak Graphite	10119023		AIYCVC58	7.10
matching <b>Oak Honey</b>	10119024		A1OHVC58	5.80
matching Oak Grey Pepper	10119026		AIXYVC58	7.10
matching Oak Brown Jasper	10119027		AIXZVC58	7.10
matching Oak Antique Brown	10120343		AISNVC58	5.80
matching Oak Grey Harmony	10119028		A1PBVC58	7.10
matching <b>Oak Horizon</b>	10119030		AIPCVC58	5.80
matching Oak Warm Cotton	10119031		AIPEVC58	5.80
matching Oak Warm Grey	10125667		AIPKVC58	7.10
matching <b>Oak India Grey</b>	10125676		A1PHVC58	7.10
matching Oak Elephant Grey	10125678		AIPMVC58	7.10
matching <b>Oak Semi Smoked</b> Live Pure	10139096		AIEOVC58	5.80
matching Oak Authentic, Oak Senses	10139097		AlYEVC58	5.80
matching Oak Semi Smoked	10152681	New	AlEIVC58	5.80
matching Oak Semi smoked white	10152682	New	A1E1VC28	5.80
matching Oak Soft Brown	10152683	New	AIFCVC58	5.80
matching Oak Medium Grey	10152684	New	AIFDVC58	5.80
matching Oak Fresh White	10152685	New	A1FEVC58	5.80

**Dimension:** 58 x 16 x 2700 mm. Package content: 1 bundle – 10 pieces. We can only deliver full bundles.

#### Skirting boards

#### made from BOEN parquet floorings

- These skirting boards are made to order from our high-quality multilayer parquet upon your order.
- We manufacture from all BOEN types of wood with the following Boen surfaces: Live Matt, Live Natural and Live Pure. Except for Handcrafted products.



Type of wood	Surface	Article nr.	Article nr.	Price €/m net price
Skirtings available from stock				
<b>Ash</b> white	Live Matt white	10109896	A1ASAA20	19.40
Oak	Live Natural	10109946	Aleiaa60	18.60
Oak Alamo/ Antique	Live Natural	10109951	Aleaaa60	18.60
Oak Sand	Live Natural	10109979	AIXHAA80	18.60
Oak Coral	Live Natural white	10109970	A1OPAA80	18.60
Oak	Live Matt	10109935	A1EIAA50	18.60
Oak white	Live Matt white	10109945	A1EIAA20	18.60
Oak white	Live Natural white	10109967	Aleiaa80	18.60
Oak, brushed	Live Pure	10109928	A1EBAA40	18.70
Oak white, brushed	Live Pure white	10109929	A1EBAA90	22.90
Oak white, brushed	Live Natural white	10109969	A1EBAA80	19.20
Oak Smoked	Live Natural	10109964	A1ELAA60	22.30

Type of wood	Surface	Article nr.	Article nr.	Price €/m net price		
Skirtings in other wood types and surfaces. Produced to order						
Oak Pearl, Graphite, Honey, Grey Pepper, Brown Jasper, Indian Summer, White Nights, Authentic, Semi Smoked, Semi Smoked white	Live Natural, Live Natural white			22.90		
Ash, Beech	Live Natural, Live Matt			22.30		
Ash, Oak Grey Harmony, Pale White, Horizon, Warm Cotton, Warm Grey, India Grey, Elephant Grey, Brazilian Brown, Semi Smoked, Smoked Oak	Live Pure			24.30		
Oak Toscana, Arizona, Oregon	Live Matt			22.90		
Oak Soft Brown, Medium Grey, Fresh White	Live Matt Plus			24.30		
Cherry American	Live Natural, Live Matt			27.70		
Smoked Oak, Maple can.	Live Natural, Live Matt			27.70		
Walnut American	Live Natural, Live Matt, Live Pure			39.20		

<sup>!</sup> Skirtings can not be produced from handcrafted products. **Dimension:** 58 x 14 x 2180 mm. Package content: 1 bundle - 10 pieces.

#### Skirting boards

#### Traditional-German profiled, MDF



Type of wood	Surface	Article nr.	Article nr.	Price €/m net price
MDF 70 x 18 mm	white, RAL 9016	10117185	AIMDF930	3.90
MDF 100 x 18 mm	white, RAL 9016	10117187	AIMDG930	5.60
MDF 120 x 18 mm	white, RAL 9016	10117188	AIMDH930	6.20

**Dimension:** 70 x 18 x 2500 mm: 1 bundle - 12 pieces. 100 x 18 x 2500 mm: 1 bundle - 7 pieces. 120 x 18 x 2500 mm: 1 bundle - 5 pieces. We can only deliver full bundles.

## Design 17



Type of wood	Surface	Article nr.	Article nr.	Price €/m net price
MDF white 58 x 16 mm	white, RAL 9016	10117190	AIMDM930	4.10

**Dimension:** 58 x 16 x 2500 mm. Package content: 1 bundle - 10 pieces. We can only deliver full bundles.







## Care products



Articles	Size	Article nr.	Article nr.	Price €/unit net price
For Live Natural oiled parquet floorings	<u>'</u>			
Natural Oil For finishing of sanded or untreated installed wooden surfaces.	0.75 litre for transparent matt (usage for ca. 18m²) 4 units per package	10097761	A501S001	36.40
ror timisting or surface or untreated installed wooden surfaces.	2.50 litre for transparent matt (usage for ca. 60m²) 2 units per package	10097762	A502S001	118.60
	0.75 litre for white pigmented (usage for ca. 18m²) 4 units per package	10097763	A503S001	41.60
Floor Soap Fountain solution, 1 l plastic bottle For regular cleaning, not film building. Does not make the floor more slippery depending on the pre-treatment of the subground.	1 litre / 6 units per package	10097758	A504S001	21.10
Oil Freshen Up Cleaning and care product for all oiled floorings. 1 l unit - usage approx. 8 - 10 ml/ m². Treat the floor from time to time mainly in highly frequented areas which are often cleaned.	1 litre / 6 units per package	10097768	A506S001	28.30
Oil Freshen Up for white oiled floorings	1 litre / 6 units per package	10097769	A508S001	36.70
Oil Freshen Up for dark oiled floorings	1 litre / 6 units per package	10097770	A509S001	36.70
Care & Maintenance kit for transparent oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up	2 x 1 litre	10097751	A510S001	49.50
Care & Maintenance kit white for white oiled floorings with 1 l Floor Soap + 1 l Oil Freshen Up white	2 x 1 litre	10097752	A511S001	57.80
<b>Osmo short-floor microfibre roll</b> Width 250mm, for Natural Oil		10097771	A702S003	16.30
<b>Osmo flooring brush</b> Width 220 mm, for Natural Oil		10097759	A701S003	32.60
Articles	Size	Article nr.	Article nr.	Price €/litre
For Live Matt and Live Pure lacquered floorings				
Cleaner Fountain solution for daily cleaning, also appropriate for Live Matt, Live Matt Pro and Live Pure lacquered surfaces.	1 litre / 6 units per package	10097741	A504B001	15.10
Refresher Eco-friendly care product, water-resistant, self-shining and slide-retardant according to DIN 18032. For lacquered surfaces. Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m².	1 litre / 6 units per package	10097744	A503B001	15.10
<b>Polish Matt</b> Eco-friendly product for matt lacquered floorings Usage ca. 1 litre for 30-50 m² or 1 cover cap for approx. 1 m².	1 litre / 10 units per package	10097743	A501B001	17.70
Polish Live Pure & Live Matt Pro Eco-friendly care product, water resistant Usage ca. 1 litre for 30 - 50 m² or 1 cover cap for approx. 1 m².	1 litre / 12 units per package	10115815	A501N001	18.30
Deep Clean Solution (Polish Remover) Cleaning agent for a manual or mechanical cleaning for heavy or adhesive soiling	5 litre / 3 units per package	10152377	A514B002	15.10

## For repair work

Article		Article nr.	Article nr.	Price €/unit net price
Repair set for hardwood floor with lacquered finish 10 sticks of hard wax with melter and varnish pen		10097777	A504L001	77.10
Repair set for hardwood floor with Live Pure surface 10 wax sticks for Live Pure with melter and varnish pen		10125227	A506L001	110.20
Repair kit  For natural oiled surfaces. For the partial repair of natural oiled surfaces.  Content: Repair instructions, abrasive paper P 150, abrasive web P 360, 0,125 l BOEN Solid Finish Oil, paint brush, cleaning cloths.				
for transparent surface/ Oak Indian Summer/ Epoca	1 unit	10097790	A520S001	85.30
for white surfaces/ Oak Vintage White	1 unit	10097787	A521S001	85.30
for Oak Pearl	1 unit	10097784	A525S001	85.30
for Oak Alamo/ Antique	1 unit	10097776	A526S001	85.30
for Oak Coral/ White Nights	1 unit	10097779	A528S001	85.30
for Oak Sand	1 unit	10097785	A531S001	85.30
for Oak Graphite	1 unit	10097792	A536S001	85.30
for Oak White Stone	1 unit	10097793	A539S001	85.30
for Oak Grey Pepper	1 unit	10097780	A540S001	85.30
for Oak Honey	1 unit	10097781	A541S001	85.30
for Oak Brown Jasper	1 unit	10097778	A542S001	85.30
for Oak Antique Brown	1 unit	10125085	A546S001	85.30
for Oak Authentic/ Senses	1 unit	10139106	A547S001	85.30
for Oak Semi Smoked	1 unit	10152686	A548S001	85.30
for Oak Semi Smoked white	1 unit	10152982	A549S001	85.30

Article		Article nr.	Article nr.	Price €/unit net price
Repair lacquer for parquet with Live Pure surface For the partial repair of Live Pure surfaces. 28ml water-based lacquer, bottle with small brush.				
Repair lacquer Live Pure - <b>Ash</b>	1 unit	10125232	A507L001	28.70
Repair lacquer Live Pure - <b>Ash white</b>	1 unit	10125247	A508L001	28.70
Repair lacquer Live Pure - <b>Oak</b>	1 unit	10125251	A509L001	28.70
Repair lacquer Live Pure - Oak white	1 unit	10125254	A510L001	28.70
Repair lacquer Live Pure - Oak Warm Cotton	1 unit	10125258	A511L001	28.70
Repair lacquer Live Pure - Oak Horizon	1 unit	10125262	A512L001	28.70
Repair lacquer Live Pure - Oak Pale White	1 unit	10125265	A514L001	28.70
Repair lacquer Live Pure - Oak Grey Harmony	1 unit	10125266	A515L001	28.70
Repair lacquer Live Pure - Oak Warm Grey	1 unit	10125272	A518L001	28.70
Repair lacquer Live Pure - Oak India Grey	1 unit	10125277	A519L001	28.70
Repair lacquer Live Pure - Oak Elephant Grey	1 unit	10125279	A521L001	28.70
Repair lacquer Live Pure - Oak Brazilian Brown	1 unit	10125280	A522L001	28.70
Repair lacquer Live Pure - <b>Smoked Oak</b>	1 unit	10125281	A523L001	28.70
Repair lacquer Live Pure - <b>Walnut</b>	1 unit	10125282	A524L001	28.70
Repair lacquer Live Pure - Oak Semi Smoked	1 unit	10139116	A526L001	28.70

#### Adhesive

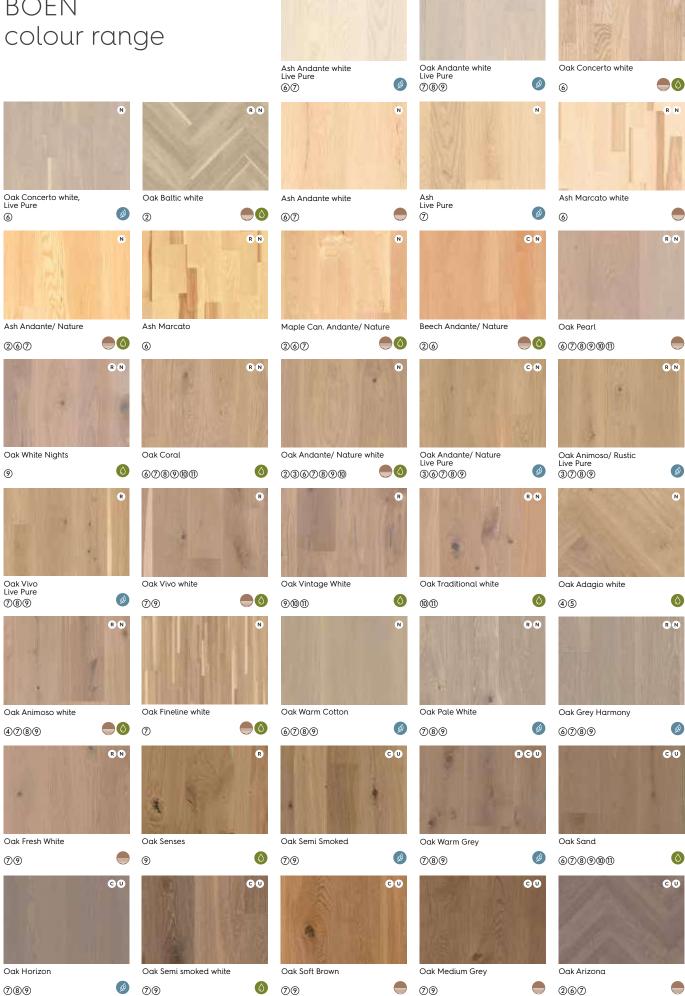
Article	Size	Article nr.	Article nr.	Price € net price
<b>Bona R848. Glue (silan based)</b> Elastic one-component, silane modified adhesive Usage: ca. 1000 g/m²	15 kg	10097747	A403B002	8.60/KG

## **Underlay systems** for floating installation

Article	m²/ roll	Article nr.	Article nr.	Price €/m² net price
Viscoh Air High End Polyolefinfoam, Thickness 2mm, width 1,00m. Footfall sound insulation 30 %, impact sound insulation 20dB. Well suitable for underfloor heating, 118kg/m³.	12.5 m²	10119821	A601V001	5.60
Boengard Polyethylenfoam, 100 kg/m³, with PE-moisture barrier, 200 µm. Thickness 2,2 mm, width 1,00 m, footfall sound insulation. 10%, impact sound insul. 20 dB	25 m²	10118526	A605E001	4.80
Maxima Polyethylenfoam 120 kg/m³ Thickness 2 mm, width 1,00 m, footfall sound insulation 16%; impact sound ins. 21 dB	12.5 m²	10118522	A601E001	2.50
BOEN covering foil with BOEN logo 1x 50 = 50 m <sup>2</sup>	50 m²	10116867	A601N001	2.30



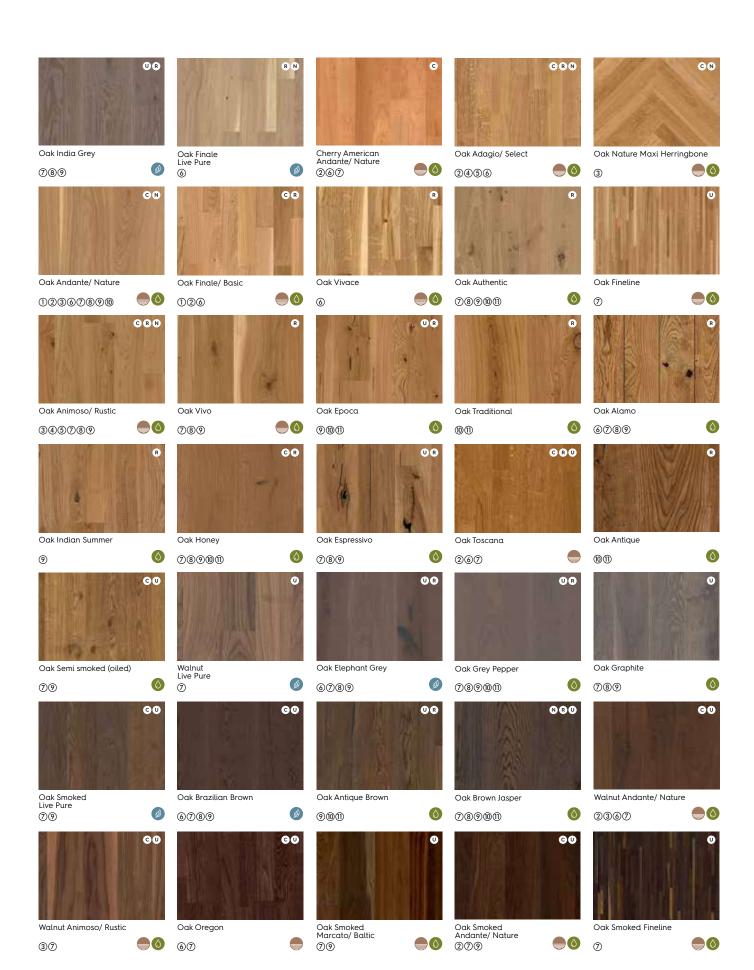
## BOEN

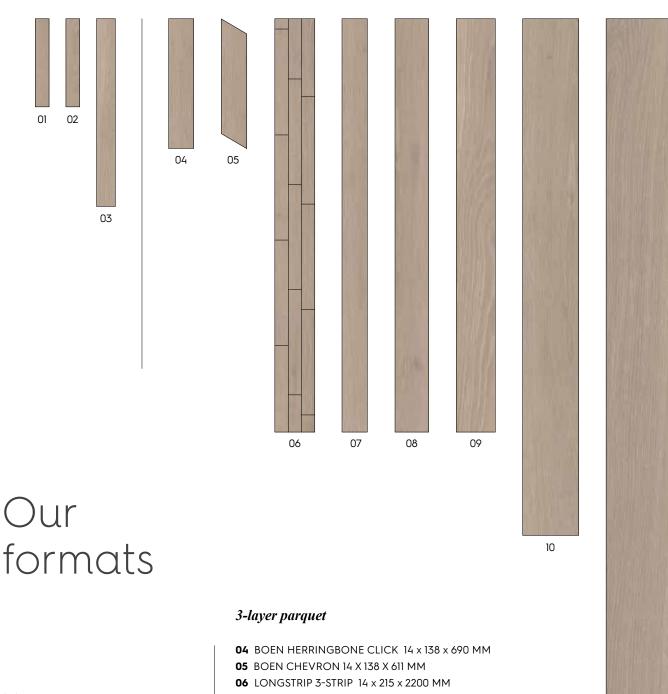




1 - 12

- These symbols indicate the available surface treatments for each colour see page 51 for details.
- These symbols indicate which interior style floor is matching the most- see page 5 for details.
- These numbers indicate the available formats for each colour see page 50 for details.





#### 2-layer parquet

- **01** TRAFFIC  $12.5 \times 70 \times 470 \text{ MM}$
- **02** PRESTIGE 10 x 70 x 470 MM
- **03** MAXI 10.5 x 100 x 1000 MM
- **07** PLANK 14 x 138 x 2200 MM
- **08** PLANK 14 x 181 x 2200 MM
- **09** PLANK CASTLE 14 x 209 x 2200 MM
- **10** CHALETINO 15 x 300 x 2750 MM
- 11 CHALET 20 x 200-395 x 2000-4000 MM

1

#### \*BOEN performance classifications:

Depending on the field of application of our parquet floorings it is subject to different stress and wear. The Brinell hardness of the wood, the width of the boards, the structure, the thickness of the top layer as well as the surface treatment (sealing or oil treatment) are significant for the stability and durability of your flooring.

#### Performance classification 1 = normal

Hardwood floors in living areas subject to normal usage. Exception: Wet areas and entrance areas.

#### Performance classification 2 = medium

Hardwood floors in living areas, in administration, meeting and conference areas, kindergartens, consulting rooms etc. subject to average usage.

#### Performance classification 3 = heavy

Hardwood floors in heavily frequented areas such as shops, restaurants, entrance areas, schools, conference halls, dance halls, etc.

#### 2V bevel:

Bevel on longitudinal side of the board (total of 2 on one board).

#### 4V bevel:

Bevel on all 4 sides of the board.

## Surfaces

BOEN places considerable emphasis on protecting the environment during all phases of production. Neither lacquer nor oil emit gases which are harmful to humans or to the environment. BOEN offers its customers a wide range of surface finishes.





#### Live Matt lacquer

This 6 layer Live Matt sealing with a very low gloss level makes the surface look "as oiled". A natural look combined with the advantages of a scratch-resistant finish.





Protected by Bona Live Matt Lacquer is supplied by Bona.



#### Live Matt Plus

For us, protection and naturalness go hand in hand. And we're putting that to the test once again with the new BOEN Live Matt Plus. This attractive and protective surface treatment can now also be applied to brushed surfaces, giving the floor even greater impact, and intensifying its soft matt quality. BOEN Live Matt Plus also penetrates the smallest pores of the wood, meaning it is now even possible to seal planks with a bevel.



#### Live Natural oil

Live Natural is a natural surface treatment containing oils such as sunflower, thistle or soya bean oil as well as naturally occurring waxes (carnauba, candelilla). Deep penetration of the oil into the wood is ensured by two-time application on a custom-made production line. The wood pores are saturated, and drying takes place completely naturally in the open air during a process known as the Air-Plus Process. The floor has extremely good protection properties against liquids.







#### Live Pure lacquer

Live Pure is the new innovative product development from BOEN: Oak planks with Live Pure surface treatment have a very natural look with ultra matt finish and very good protective characteristics. Live Pure protects the floor from dust, dirt and liquids thanks to a special treatment applied to the surface which leaves the look of the hardwood floor smooth, clear and naturally light – almost like untreated wood.

#### boen.com/products

BOEN gradings

Wood is a natural product. Some types of wood – beech, for example – have a relatively calm grain. Others, like oak, are rich in structure, with a spectrum of calm to rustic. We offer a wide selection for you to choose from.



**CALM**Consistent growth; only small knots; standing or lying year rings.



**LIVELY**Natural grading with small to medium knots; a limited spectrum of colours due to sapwood.



**RUSTIC**Structure and vivid growth; larger knots; sapwood and heartwood; a rich spectrum of colours.

	CALM	LIVELY	RUSTIC
Adagio, Select			
Andante, Nature			
Finale, Concerto, Contract, Basic	_		
Animoso, Country, Vivace, Rustic, Traditional			
Marcato, Baltic		_	
Vivo, Canyon			
Espressivo			

Planks, Finesse and Maxi are graded according to EN13489, free class (Boen class). Longstrip, Prestige and Traffic are graded according to  $\bigcirc$ ,  $\triangle$  and  $\square$  after EN13489.

**Wood is a product of nature** – each tree has its own structure and individual colour combination. An image or a sample will therefore never be able to give you a complete picture of the finished floor. Please also note that the colour may change when exposed to light. As a guideline, darker wood species will get a more golden tone, whereas lighter species will become slightly darker. Cracked knots are filled with putty, so small gaps between the putty and wood may appear.

# Make sure you enjoy your hardwood floor for a long time to come

Our floor is made of natural materials, and therefore it is affected by climate and surroundings. We make sure your floor is ready to meet all the challenges that everyday life has to offer, but also the changing climatic conditions we have year round.



#### **BOEN Quality**

We produce parquet flooring with top level of quality. With a monitoring system that checks every aspect of production, we are so sure our production meets the highest standards of quality that we give a **25-year warranty**.

Please check our website at boen.com for complete information.



#### First aid for your floor

For scratches or marks, special repair sets are available.

 More information can be found at boen.com

If the surface of your floor has lots of visible marks on it after a number of years, it can easily be sanded and resealed or oiled. Contact your hardwood floor installer.

## Always a good choice: 3-layer parquet flooring

#### 1 Top layer

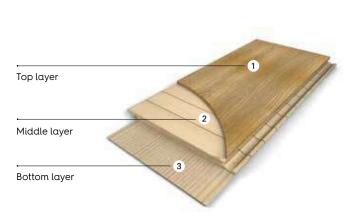
Environmentally friendly use of fine woods only for the top layer. Did you know that six 3-layer hardwood floors can be made from one solid wood floor?

#### 2 Middle layer

Carefully selected strips made of spruce, with standing or half-standing year rings, offer high dimensional stability.

#### 3 Bottom laver

The underlay of spruce veneer is manufactured from one piece and allows stable back pull.





#### Click System

#### **5G Click locking system**

Take advantage of the 5G Click - the rapid locking technology.

Best choice for floating installation.

- A quicker and easier way to install single boards without tools.
- Significantly reduces installation time.
- The clear "click" sound lets you know when installation is complete.
- Also suitable for full-surface gluing onto the sub-floor.



1. 5G Click: Every single board can be pressed down individually. Clear "click" sound confirms that the board is installed properly.

## Environment

Hardwood flooring is a natural product. As a company that works with wood, BOEN has been entrusted with upholding an important legacy.



BOEN flooring is a product of natural materials. Respect for nature and for the requirement of environmental sustainability is reflected in our processing and management of raw materials. BOEN is constantly seeking methods for processing the raw materials in the most gentle and sustainable manner possible.

The raw materials processed at BOEN come from sustainable forests and other controlled sources. Beyond that, the BOEN factories have implemented a chain-of-custody system in accordance with the FSCTM standards. The Forest Stewardship CouncilTM is a well-known forest certification scheme.

BOEN's production methods are noted for their quality and excellent use of resources. The timber is quickly transported to the sawmill and cut, so that the drying process can start as soon as possible, thereby avoiding discolouration. The wood is dried under monitored conditions. This allows us to guarantee the highest degree of stability for our floors.

Multi-layer hardwood flooring provides considerable savings in resources compared to solid hardwood flooring. The use of hardwood is limited to the wear layer. Three-fifths of our parquet is based on spruce and pine woods. Sawn and planed chips are by-products that occur naturally and are used in the factory's heating systems for the drying kilns, hot water supply and fuel pellets.

The German Blue Angel label has been awarded to BOEN, confirming that our manufacturing methods produce minimal amounts of waste gas and consequently contribute to a good interior climate.

#### Our Certificates \_\_\_\_\_



Across the globe, the Forest Stewardship Council<sup>TM</sup>, FSC<sup>TM</sup>, promotes an approach to forest management that is environmentally appropriate, socially beneficial and economically viable. The companies within the BOEN Group have implemented a

chain-of-custody system in accordance with the standards of the FSC and are able to supply FSC-certified products.

BOEN supplies products with the FSC Mix label. All of the products are available as FSC certified on request only. Our

Group license code is FSC<sup>™</sup> C009732, certificate number SGSCH-COC-001535. www.fsc.org, FSC - The mark of responsible forestry.



The Real Wood logo is administered exclusively by authorised manufacturers belonging to the European Federation of the Parquet Industry (FEP). The decision in favour of real wood has ecological benefits.



Products with the *Der blaue Engel* (*Blue Angel*) seal of quality contain very low levels of emissions in order to ensure a healthy indoor climate.



#### ISO 14001 Certification

The ISO certification 14001 stands for the highest safety regulations and exemplary environmental performance.

# What can we do for you?

#### Customer service worldwide



Customer service manager Lithuania. For Cyprus, Greece, Portugal, Malta:

*Ieva Melnikaitytė* Phone: +370 626 36570 ieva.melnikaityte@bauwerk-group.com



For Italy, Spain, Czech Republic, Slovakia, Bulgaria, Hungary, Macedonia, Albania, Latvia, Estonia:

Kristina Vileikytė Phone: +370 615 29458 kristina.vileikyte@bauwerk-group.com



For Poland, Slovenia, Kosovo, Serbia:

Salvina Klimienė Phone: +370 619 26631 Phone: +48 669 328 782 salvina.klimiene@bauwerk-group.com



For Finland, Russia, Belarus, Ukraine, Georgia, Azerbaijan, Armenia, Moldova, Kazakhstan, Croatia, Romania:

Eduardas Voišel
Phone: +370 620 98893
eduardas.voisel@bauwerk-group.com



For Lithuania, Asia, India, Chile, Middle East, Mongolia, Lithuania:

Vaida Jeraminaitė Phone: +370 671 14927 vaida.jeraminaite@bauwerk-group.com



For Sweden, Denmark, Iceland, Belgium, Netherlands:

Vitalija Tamošiūnaitė Phone: +370 684 06127 vitalija.tamosiunaite@bauwerk-group.com

#### Boen sales team worldwide



President of the Boen brand *Geir Wåland*geir.waland@boen.com

#### **BOEN SALES GERMANY**



Sven Adebahr Phone: +49 4542 80 03 85 sven.adebahr@boen.com

Sales director

#### BOEN SALES SWITZERLAND



General manager

Guido Müller

Phone: +49 4542 80 03 35
guido.mueller@boen.com

**BOEN SALES WESTERN EUROPE, ASIA, SOUTH AMERICA** 

Sales director



Oliver Junghans Phone: +49 4542 80 03 92 oliver.junghans@boen.com

#### **BOEN SALES INDIAN SUBCONTINENT, MIDLE EAST**



Abhinav Gupta
Phone: +91 98 98 47 06 68
abhinav.gupta@boen.com

Regional director

**BOEN SALES ASIA PACIFIC, FAR EAST** 



Managing director

Ryan Astrop Phone: +852 6199 4993 ryan.astrop@boen.com

**BOEN SALES UNITED KINGDOM** 



Managing director



**BOEN SALES USA** 



Managing director

Dennis Hrusa Phone: +1 423 534 9473 dennis.hrusa@boen.com

#### BOEN SALES TEAM EASTERN AND CENTRAL EUROPE



Sales director

Valdas Tekorius

Phone: +370 698 72 777 valdas.tekorius@boen.com

#### BOEN SALES TEAM EASTERN AND CENTRAL EUROPE



Area sales manager for Poland, Romania:

Robert Kowalski Phone: +48 663 188 887 robert.kowalski@boen.com



Area sales manager for Latvia, Estonia, Finland, Ukraine, Moldova, Bulgaria, Caucasian countries:

Tomas Viktoravičius Phone: +370 620 17302 tomas.viktoravicius@boen.com



Area sales manager for Lithuania, Russia, Kaliningrad, Belarus, Kazakhstan, Kyrgyzstan:

*Kestutis Prusaitis* Phone: +370 615 36185 kestutis.prusaitis@boen.com



Area sales manager for Czech Republic, Slovakia, Hungary:

*Martin Golda* Phone: +420 602 774053 martin.golda@boen.com





Sales director

Jan Nielsen Phone: +47 913 45 070 jan.nielsen@boen.com



Country manager for Denmark

Jørgen Jensen Phone: +45 20 80 84 20 jorgen.jensen@boen.com



Country manager for Sweden

Rick Lindqvist Phone: +46 737 19 95 48 rick.lindqvist@boen.com

## Logistics information

Item	Thickness	Width x length	m² per package	m² per pallet	Packages/ pallet	Elements/ package	Weight m², kg	Weight/ pack. kg	Weight/ pallet, kg
3-strip	14 mm	215 x 2200 mm	2.84	142	50	6	7.39	21	1125
Plank, Fineline	14 mm	138 x 2200 mm	3.04	127.68	42	10	7.73	23.5	987
181 plank	14 mm	181 x 2200 mm	3.19	127.6	40	8	7.84	25	1000
Castle plank	14 mm	209 x 2200 mm	2.76	138	50	6	7.79	21.5	1075
Herringbone Click	14 mm	138 x 690 mm	0.95	46.55	49	10	10.53	10	490
Chevron	14 mm	138 X 611 mm	0.84	41.16	49	10	11.9	10	490
Prestige	10 mm	70 x 470 mm	2.63	94.68	36	80	5.7	15	522
Traffic	12.5 mm	70 x 470 mm	2.24	80.64	36	68	7.09	16.5	594
Maxi 833 mm	10.5 mm	100 x 833 mm	1.67	83.35	50	20	5.61	9.35	467.5
Maxi	10.5 mm	100 x 1000 mm	2.6	83.2	32	26	5.77	15	480
Actiflex	14 mm	209 x 2200 mm	1.89	68.04	36	4	11.11	21	756
Chaletino	15 mm	300 x 2750 mm	1.65	64.35	39	2	8.48	14	546
Chalet	20 mm	Varies*	Varies				11		



Wood is a natural product. Each tree has its own structure and individual colour combination. The colour of the floor may change when exposed to light.

As a guideline, dark wood will eventually achieve a more golden tone and light wood will become slightly darker.

#### SURFACE TREATMENT

Finished surface treated with lacquer or oil. For cleaning and maintenance, we recommend using BOEN Cleaning and Maintenance products that can be found in this pricelist.

#### AREA CALCULATION

When ordering, the following buffer to the required amount should be added: 3-strip and planks- about. 3-4%. Prestige approx. 4-5%.

#### DISCLAIMER

Flooring products supplied may differ in colour from the images included in this price list as the photos are to be used as a guide and print errors may occur. We reserve the right to change prices and products any time.

## The world of BOEN

Your contact persons all over the world:

#### ARMENIA

Parkett Avenue Phone: +374 10542239 parkettavenue@mail.ru

#### AUSTRALIA

Ice Interiors Pty Phone: +61 1300 111 423 enquiry@iceinteriors.com

#### AUSTRIA

woodpark GmbH Phone: +43 66 26 60 660 office@woodpark.at

#### ASIA PACIFIC/ FAR EAST

Ryan Astrop Phone: +852 61 99 49 93 ryan.astrop@boen.com

#### **BELARUS**

Openini Phone/Fax: +375 29 6632382 info@openini.by

#### **BELGIUM**

BOEN Benelux BVBA Phone: +32 33551170 boenbenelux@boen.be

#### **BULGARIA**

UAB Bauwerk Group Lietuva Phone: +370 620 17302 tomas.viktoravicius@boen.com

#### CANADA

Bauwerk Group North America Inc. Phone: +1 2766383700

#### CHILE Atika S.A

Phone: +56 2 24883000 info@atika.cl

#### CHINA

Star Living (Shanghai) International Co Ltd Phone: +86 21 3353 6878 Isihao@star-living.com.cn

#### **CYPRUS**

N.G. Marangos & Son Ltd. Phone: +357 22467030 ngmarane@spidernet.com.cy

#### CZECH REPUBLIC

UAB Bauwerk Group Lietuva Phone: +420 602 774053 martin.golda@boen.com

#### DENMARK

BOEN Denmark Phone: +45 41 41 26 25 info-dk@boen.com

#### EGYPT

Abhinav Gupta Phone: +91/9898470668 abhinav.gupta@boen.asia

#### ESTONIA

UAB Bauwerk Group Lietuva Phone: +370 620 17302 tomas.viktoravicius@boen.com

#### **FINLAND**

TRIOFLOOR OY Phone: +358 98545130

#### FRANCE

BOEN Parquet France Phone: +33 388 99 36 45 boen.fr@boen.com

#### GERMANY

BOEN Parkett Deutschland GmbH & Co. KG Phone: +49 454280030 boen.de@boen.com

#### GREECE

PAN FLOOR Phone: +30 21062042902 eleni@boen.gr

#### HONGKONG

EQUAL Limited Phone: +852 28817066 info@equ.com.hk

#### **ICELAND**

Parket & Gólf Phone: +354 5681888/ 5335060 arnarf@stepp.is

#### INDIA

Abhinav Gupta Phone: +91/9898470668 abhinav.gupta@boen.asia

#### ISRAEL

Metropark Phone: +972 35464371 metroshop@metro-park.co.il

#### ITALY

INTERWOOD S.R.L. Phone: +39 0321393360 interwood@interwoodsrl.it

#### KAZAKHSTAN

Aziya Parket Phone: +7 727 2583586

#### KENYA

Prafulchandra & Brothers Ltd. Phone: +2542037513023 infopbl@africaonline.co.ke

#### KUWAIT

Abhinav Gupta Phone: +91/9898470668 abhinav.gupta@boen.asia

#### LATVIA

UAB Bauwerk Group Lietuva Phone: +370 620 17302 tomas.viktoravicius@boen.com

#### LEBANON

ABH Surface Phone: +961 3 545490 malek@bouhabib.com

#### LITHUANIA

UAB Bauwerk Group Lietuva Phone: +370 620 17301 kestutis.prusaitis@boen.com

#### MALTA

Brands International Ltd. Phone: +356 21484683 marise@brands.com.mt

#### **NETHERLANDS**

PPC Phone: + 31 343 432321 info@plintenenprofielencentrale.nl

#### NORWAY

BOEN Bruk AS Phone: +47 38066600 boenbruk@boen.com

#### **PHILIPPINES**

Mobelwerke Inc (Domus) Phone: +63 2 738 2430 info@domus.com.ph

#### POLAND

UAB Bauwerk Group Lietuva Phone: +48 663 188 887 robert.kowalski@boen.com

#### CATAR

Abhinav Gupta Phone: +91/9898470668 abhinav.gupta@boen.asia

#### DUSSIA

OOO BauStroy Phone: +88005006831 info@sbfound.ru

#### SINGAPORE

Equal. Plus Pte Limited Phone: +65 6333 6696 info@equalplus.com.sq

#### SLOVAKIA

UAB Bauwerk Group Lietuva Phone: +420 602 774053 martin.golda@boen.com

#### SPAIN

Maderas Rias Baixas Phone: +34 988 37 42 22 info@maderasriasbaixas.com

#### SWEDEN

Bauwerk Group Sverige AB Phone: +46 737 19 95 48 rick.lindqvist@boen.com

#### SOUTH KOREA

Gisung Maru Co Ltd Phone: +82 31 521 8722 hjcom@boenmaru.com

#### TAIWAN

Semiflor Corporation Phone: +886 424224484 phillip@semiflor.com.tw

#### THAILAND

Viwatchai Kamai Co Ltd Phone: +66 81 831 9291 v.vkfloor@gmail.com

#### TURKEY

Integro - Kulin Phone: +90 212 327 3333 info@integroflooring.com

#### UAE

Woodfloors Middle East LLC Phone: +971 4 3386678 info@lobolistone.com

#### UK, REPUBLIC OF IRELAND

Bauwerk Group UK Ltd Phone: +44 (0)800 652 5280 sales@boen.co.uk

#### UKRAINE

For-sage Ltd. Phone: +380 44 222 666 3

#### USA

Bauwerk Group North America Inc. Phone: +1 877 6383078 sales@boen.com

#### **BOEN SPORT:**

#### AUSTRIA

Woodpark GmbH Phone: +43 662660660 office@woodpark.at

#### **BELGIUM**

BOEN Benelux BVBA Phone: +32 33551170

#### **CZECH REPUBLIC**

UAB Bauwerk Group Lietuva Phone: +420 602 774053 martin.golda@boen.com

#### DENMARK

BOEN Danmark Phone: +45 41 41 26 25 info-dk@boen.com

#### **FINLAND**

Unisport Saltex Oy Phone: +358 20 7739 700 finland@unisport.com

#### FRANCE

BOEN Parquet France Phone: +33 387065566 boen.fr@boen.com

#### GERMANY

BOEN Parkett Deutschland GmbH & Co. KG Phone: +49 454280030 boen.de@boen.com

#### HONGKONG

Equal Ltd. Phone: +85 228817066 info@equ.com.hk

#### ITALY

INTERWOOD S.R.L. Phone: +39 0321393360 interwood@interwoodsrl.it

#### NORWAY

BOEN Bruk AS Phone: +47 38066600 boensport@boen.com

#### SWEDEN

Bauwerk Group Sverige AB Phone: +46 737 19 95 48 rick.lindqvist@boen.com

#### **SWITZERLAND**

Bauwerk Group Schweiz AG Tel +41 71 747 74 74 info@bauwerk.com

#### UK, REPUBLIC OF IRELAND

Bauwerk Group UK Ltd Phone: +44 (0)800 652 5280 sales@boen.co.uk

#### 115 A

Bauwerk Group North America Inc. Tel.: +1 877 6383078 sales@boen.com



#### **BOEN** Main Office

BOEN AS 4658 Tveit, Norway Phone: +47 38 06 66 00

#### Region: Scandinavia

BOEN Bruk AS 4658 Tveit, Norway Phone: +47 38 06 66 00

#### Region: Western Europe

BOEN Parkett Deutschland GmbH & Co. KG Papenkamp 2-6, 23879 Mölln, Deutschland Phone: +49 4542 8003 0

#### Regions: Central and Eastern Europe

UAB Bauwerk Group Lietuva Šiltnamių g. 6, 21411 Kietaviškės, Elektrėnų sav. Lithuania Phone: +370 686 55155

#### Region: France

BOEN Service Commercial France 1, Place de l'Abattoir F - 67190 Mutzig Phone: +33 3 88 99 36 45

#### Regions: UK, Republic of Ireland

Bauwerk Group UK Ltd 320-322 Beech Drive, Hartlebury Trading Estate, Hartlebury, Worcestershire, DY10 4JB Phone: +44 (0) 800 652 5280

#### Regions: USA and Canada

Bauwerk Group North America Inc. 1156 Pelican Bay Drive Daytona Beach, FL 32119 Toll free: +1 877 638 3078

#### Region: Asia

Bauwerk Group Asia Ltd Unit 1302D, 13/F Block B, Seaview Estate, 4-6 Watson Road, North Point, Hong Kong Phone: +852 2367 1000 / 1012 CE

#### Boen AS

Topdalsveien 406-408 4658 Tveit Norwa

Parquet flooring according to EN 13489: 2017-12 and EN 14342:2013 9,5-23 mm total thickness; parquet for indoor use

#### DOP 4658; NB 0766

Dfl-s1; E1, density >= 500kg/m³ thermal conductivity >= 0.14 W/mK

DOP 4658

